



# Replaces Toro Groundsmaster 3280-D

## Parts

72in Rotary Deck - Model 30368

Deck Parts



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| Item No                                     | R&R Part No.        | OEM Part No.             | Description                             | Qty Req | Order Quantity |
|---------------------------------------------|---------------------|--------------------------|-----------------------------------------|---------|----------------|
| <b>Overhaul Kits</b>                        |                     |                          |                                         |         |                |
| 1                                           | <b>R110-8297</b>    | 110-8297,<br>26-1830     | Bearing Set w/Retaining Rings - Spindle | 3       |                |
| <b>Rotary Blades</b>                        |                     |                          |                                         |         |                |
| 10                                          | <b>R110-0621-03</b> | 110-0621,<br>110-0621-03 | Rotary Blade - 24-1/2 Med Lift          | 3       |                |
| <b>Belts</b>                                |                     |                          |                                         |         |                |
| 20                                          | <b>R108-4393</b>    | 108-4393                 | Belt - Double Hex                       | 1       |                |
| <b>Tires &amp; Rollers</b>                  |                     |                          |                                         |         |                |
| 30                                          | <b>R93-4803</b>     | 93-4803                  | Roller - Deck                           | 2       |                |
| 31                                          | <b>R68-6710</b>     | 68-6710                  | Roller - Rotary Deck                    | 1       |                |
| 32                                          | <b>R36-1740</b>     | 36-1740                  | Roller - Rotary Deck                    | 2       |                |
| 33                                          | <b>R68-2730</b>     | 1-603299,<br>68-2730     | Wheel - Anti Scalp                      | 2       |                |
| <b>Other Parts Available</b>                |                     |                          |                                         |         |                |
| 45                                          | <b>R119-4778</b>    | 119-4778                 | Spindle Assy                            | 3       |                |
| <i>Tech Note: Ser# 310000201-316999999:</i> |                     |                          |                                         |         |                |
| 46                                          | <b>R119-4777</b>    | 119-4777                 | Spindle Assy                            | 1       |                |
| 48                                          | <b>R3231-7</b>      | 3231-33,<br>3231-7       | Bolt - Carriage 3/8-16 x 2-1/4          | 2       |                |
| 49                                          | <b>R93-4510</b>     | 93-4510                  | Bushing                                 | 2       |                |
| 50                                          | <b>R98-2330</b>     | 98-2330                  | Pin - Pivot Assy                        | 2       |                |
| 51                                          | <b>R98-7913</b>     | 98-7913                  | Spacer - Tube                           | 1       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                     |                          |                                         |         |                |

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|---------------------------------------------|------------------|-------------------------------------------------|---------------------------------|---------|----------------|
| 52                                          | <b>R40-0340</b>  | 40-0340                                         | Shaft - Rear Roller             | 2       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                  |                                                 |                                 |         |                |
| 52                                          | <b>R110-9683</b> | 110-9683                                        | Shaft - Rear Roller             | 2       |                |
| 53                                          | <b>R68-6840</b>  | 68-6840                                         | Shaft - Roller                  | 1       |                |
| 54                                          | <b>R105-4549</b> | 105-4549                                        | Spacer - Deck Roller            | 2       |                |
| 55                                          | <b>R98-7912</b>  | 98-7912                                         | Bushing - Spanner Wheel         | 1       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                  |                                                 |                                 |         |                |
| 56                                          | <b>R104-8322</b> | 104-8322,<br>120-5576                           | Washer - Spindle Shaft Hardened | 3       |                |
| 57                                          | <b>R253-154</b>  | 253-154                                         | Seal - Spindle                  | 6       |                |
| 58                                          | <b>R92-9800</b>  | 69-6950,<br>69-6980,<br>92-9800                 | Spacer - Spindle                | 3       |                |
| 59                                          | <b>R72-9361</b>  | 27-1000,<br>27-1001,<br>72-9360,<br>72-9361     | Cup - Anti-Scalp                | 3       |                |
| 60                                          | <b>R92-5816</b>  | 92-5816                                         | Bolt - Hex HD 1/2-20 x 2-1/4    | 3       |                |
| 61                                          | <b>R108-9017</b> | 108-9017,<br>120-3366                           | Bearing-Stainless               | 4       |                |
| 62                                          | <b>R104-8301</b> | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged  | 0       |                |
| 63                                          | <b>R3290-467</b> | 3290-467                                        | Pin-Hair                        | 2       |                |
| 64                                          | <b>R3213-20</b>  | 3213-20                                         | Bolt - 1/2-20 x 3/4 Gr 5 Hex    | 2       |                |
| 65                                          | <b>R107-3457</b> | 107-3457                                        | Clevis Pin - 5/16 x 1 7/8       | 2       |                |

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|---------|---------------------|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|---------|----------------|
| 66      | <b>R107-7904</b>    | 107-7904                                                                                                                                       | Pin - Clevis                                  | 2       |                |
| 67      | <b>R108-1993</b>    | 108-1993                                                                                                                                       | Screw - 1/2-13 x 1 3/4 Button Socket Head Cap | 1       |                |
| 68      | <b>R302-5</b>       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                              | 1       |                |
| 69      | <b>R32127-46</b>    | 32127-46,<br>3296-60                                                                                                                           | Locknut                                       | 3       |                |
| 70      | <b>R3296-25</b>     | 30-3380,<br>32127-21,<br>32127-31,<br>3290-160,<br>3290-33,<br>3296-13,<br>3296-25,<br>3296-45,<br>329645                                      | Locknut - 1/2-13 Heavy ESNA                   | 1       |                |
| 71      | <b>R3272-11</b>     | 01-151-0010,<br>01-151-0040,<br>28-18-D,<br>28-28-D,<br>3211-72,<br>3272-11                                                                    | Pin - Cotter                                  | 2       |                |
| 72      | <b>R63-9750</b>     | 63-9750,<br>64-9750                                                                                                                            | Mount - Rubber                                | 4       |                |
| 73      | <b>R104-3546</b>    | 104-3546                                                                                                                                       | Pulley - Lower Driven                         | 3       |                |
| 74      | <b>R105-7441</b>    | 105-7441                                                                                                                                       | Bearing - Spherical                           | 4       |                |
| 75      | <b>R01-268-0160</b> | 01-268-0160                                                                                                                                    | Pulley - V Idler                              | 2       |                |

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|---------------------------------------------|---------------------|------------------------------------------------------|------------------------------|---------|----------------|
| 76                                          | <b>R105-2808</b>    | 105-2808                                             | Rod End                      | 2       |                |
| 78                                          | <b>R106-7354-01</b> | 106-7354-01                                          | Mount - Wheel - LH           | 1       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                     |                                                      |                              |         |                |
| 79                                          | <b>R32128-43</b>    | 30-8990,<br>32128-43,<br>3290-357                    | Nut - Flanged Whiz - 3/8-16  | 4       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                     |                                                      |                              |         |                |
| 80                                          | <b>R323-23</b>      | 01-150-0810,<br>01-178-0636,<br>20-60-AGD,<br>323-23 | Bolt - Hex HD 3/8-16 x 4-1/2 | 1       |                |
| <i>Tech Note: Ser# 260000001-260999999:</i> |                     |                                                      |                              |         |                |
| 82                                          | <b>R108-4052</b>    | 108-4052                                             | Spring - Torsion             | 1       |                |
| 83                                          | <b>R108-1924</b>    | 108-1924                                             | Spacer-Idler                 | 1       |                |
| 84                                          | <b>R107-7284</b>    | 107-7284                                             | Tube - HOC                   | 2       |                |
| 85                                          | <b>R108-2792</b>    | 108-2792                                             | Rubber Deflector Assy        | 1       |                |
| 86                                          | <b>R151416</b>      | 108-5029,<br>110-0759,<br>151416                     | Deflector - Long             | 1       |                |
| 87                                          | <b>R106-3253-01</b> | 106-3253-01,<br>108-7766-03                          | Plate-Hinge, Front           | 1       |                |
| 88                                          | <b>R108-4059-01</b> | 108-4059-01,<br>108-7767-03                          | Plate-Hinge, Rear            | 1       |                |
| 89                                          | <b>R106-3248-03</b> | 106-3248-03                                          | Strap - Discharge            | 1       |                |
| 90                                          | <b>R106-3246-01</b> | 106-3246-01                                          | Deflector                    | 1       |                |
| 91                                          | <b>R108-1956</b>    | 108-1956,<br>139-1042,<br>139-6338                   | Shaft Assy - Spindle         | 1       |                |

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|-----------------------------------------------|---------------------|----------------------------------------|--------------------------------|---------|----------------|
| 92                                            | <b>R108-1921</b>    | 108-1921                               | Torsion Spring - Idler         | 1       |                |
| 93                                            | <b>R3231-4</b>      | 01-157-0440,<br>01-173-0612,<br>3231-4 | Bolt - Carriage 3/8-16 x 1-1/2 | 4       |                |
| 94                                            | <b>R106-3216-01</b> | 106-3216-01                            | Baffle - Discharge             | 1       |                |
| <i>Tech Note: Ser# 2600000001-3159999999:</i> |                     |                                        |                                |         |                |
| 96                                            | <b>R108-1954</b>    | 108-1954                               | Spacer Set- Bearing            | 1       |                |
| 98                                            | <b>R302-60</b>      | 302-60                                 | Zerk - Grease 90 Deg.          | 1       |                |
| 99                                            | <b>R110-0641</b>    | 110-0641                               | Collar - HOC                   | 2       |                |

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