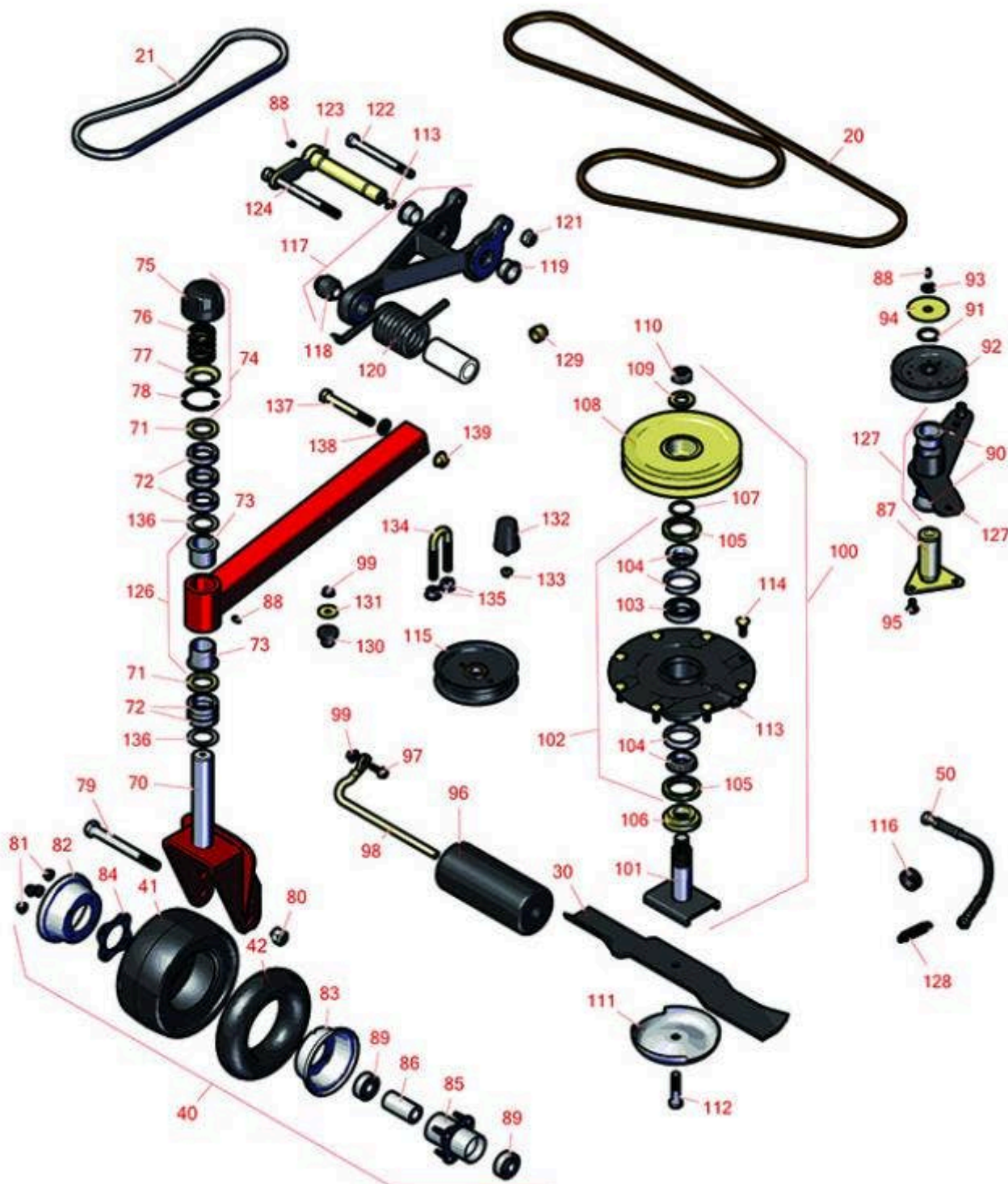




Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230
100in Deck - Model 31101



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Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230
100in Deck - Model 31101



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Belts					
20	R121-5253	121-5253	V- Belt	1	
<i>Tech Note: Center Deck Only:</i>					
20	R121-5254	121-5254	Belt- V	1	
<i>Tech Note: Center Deck Only:</i>					
20	R121-5252	121-5252	V- Belt - LH & RH Wing	2	
<i>Tech Note: Left and Right Hand Deck Only:</i>					
21	R132-1324	132-1324	Belt-V - 54.75 Inch	1	
<i>Tech Note: Center Deck Only:</i>					
Blades					
30	R106-7166-03	106-7166-03	Mower Blade - 19 Inch Combo	3	
Tires					
40	R93-9938	86-0020, 93-9938	Wheel Assy - Castor - Pneu 8x3.50-4	4	
41	R93-9939	93-9939, 98-2877	Tire - 8x3.50-4 (4 Ply) Sm Pneu	4	
42	R68-8950	68-8950	Tube - Castor Wheel 9x3.50-4 TR87	4	
Hoses					
50	R106-9674	106-9674	Hydraulic Hose Assy	1	
50	R98-4590	98-4590	Hydraulic Hose Assy	1	
Other Parts Available					
70	R104-0762-01	104-0762-01	Caster Fork	4	

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Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230
100in Deck - Model 31101



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
71	R121-5485	121-5485	Spacer	8	
72	R69-1510	69-1510	Spacer - 1/2 Caster Fork	64	
73	R69-6470	69-6470	Bushing - Flanged	8	
74	R92-8862	92-8862	Cap Assy - HOC	4	
75	R92-8861	92-5582, 92-8861	Cap - HOC	4	
76	R92-5584	92-5584	Spring - Compression	4	
77	R92-5583	92-5583	Washer- Cap	4	
78	R92-5581	92-5581	Ring - Retaining	4	
79	R327-24	327-24	Bolt - Hex HD 5/8-11 x 6	4	
80	R3296-53	3296-53	Locknut - 5/8-11 ESNA Yellow	4	
81	R32128-16	32128-16	Locknut - 5/16-24 Flanged Top	16	
82	R95-2741	137-5552, 95-2741	Rim - Wheel Half w/o Valve Hole	4	
83	R93-4239	93-4239	Rim - Wheel Half w/Valve Hole	4	
84	R93-4242	93-4242	Plate - Caster Wheel	4	
85	R93-5980	93-4238, 93-5980	Hub Assy - w/o Bearings/Spacer	4	
86	R93-4241	93-4241	Spacer - Caster Wheel	4	
87	R114-0997	114-0997	Idler Pivot Assy	4	

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Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230
100in Deck - Model 31101



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
88	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6	
89	R93-4237	93-4237	Bearing	8	
89	R108-9017	108-9017, 120-3366	Bearing-Stainless	8	
90	R93-4510	93-4510	Bushing	8	
91	R32120-84	32120-84	Ring - Snap	8	
92	R63-1540-03	63-1540, 63-1540-03	Pulley - Idler	4	
93	R3253-7	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	4	
94	R100-3102	100-3102	Washer-Flat	4	
95	R3231-22	900234P	Bolt - Carriage 3/8-16 x 1	12	
95	R3231-2	01-157-0170, 01-173-0608, 3231-2, 3231-22, 3231-28, 900063P	Bolt - Carriage 3/8-16 x 1	12	

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Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230
100in Deck - Model 31101



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
96	R68-6710	68-6710	Roller - Rotary Deck	5	
97	R3234-42	3234-42	Bolt - 3/8-16 x 1 Hx HD Fl	5	
98	R68-6840	68-6840	Shaft - Roller	5	
99	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	30	
99	R32128-19	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	30	
100	R119-4548	104-3530, 119-4548, 139-1037	Double Driven Spindle Assy	1	
101	R104-3554	104-3554	Shaft - Spindle Assy.	5	
101	R139-1044	139-1044	Shaft - Spindle Assy	5	
102	R119-4775	119-4775	Spindle Housing Assy	5	
103	R104-3549	104-3549	Spacer Set - Spindle Bearing	5	
103	R120-5577	120-5577	Bearing Spacer Set - Ground	5	
104	R110-8297	110-8297, 26-1830	Bearing Set w/Retaining Rings - Spindle	5	
105	R253-154	253-154	Seal - Spindle	10	
106	R92-9800	69-6950, 69-6980, 92-9800	Spacer - Spindle	5	
106	R138-6416	138-6416	Spacer - Spindle Shaft	5	
107	R106-7159	106-7159	O-Ring	5	
108	R104-3547	104-3547	Pulley - Double Driven	1	

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Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230
100in Deck - Model 31101



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
109	R104-8322	104-8322, 120-5576	Washer - Spindle Shaft Hardened	5	
110	R32127-46	32127-46, 3296-60	Locknut	5	
111	R72-9361	27-1000, 27-1001, 72-9360, 72-9361	Cup - Anti-Scalp	5	
112	R92-5816	92-5816	Bolt - Hex HD 1/2-20 x 2-1/4	5	
113	R302-60	302-60	Zerk - Grease 90 Deg.	7	
114	R114-8195	114-8195, R & R ONLY	Bolt- Ribbed Neck	40	
115	R1-613098	1-613098	Pulley- Idler	6	
116	R105-7441	105-7441	Bearing - Spherical	4	
117	R112-1625	112-1625	Pull Link Assy	2	
118	R107-2328	107-2328	Bushing	2	
119	R114-5680	114-5680	Bushing - Flanged	4	
120	R110-9828	110-9828	Spring - Torsion	2	
121	R3296-25	30-3380, 32127-21, 32127-31, 3290-160, 3290-33, 3296-13, 3296-25, 3296-45, 329645	Locknut - 1/2-13 Heavy ESNA	2	
122	R325-22	01-150-0650, 01-178-0844, 325-21, 325-22	Bolt - Hx HD 1/2-13 x 5 1/2	2	

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Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230
100in Deck - Model 31101



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
123	R120-5570	112-1622, 120-5570	Pin - Retainer	2	
124	R325-33	325-33	Bolt - Hx HD 1/2-13 x 6 1/2	2	
126	R121-5263-01	121-5263-01	Castor Arm Assy w/Bushings	3	
127	R121-5275	121-5275	Idler Arm Assy	1	
128	R107938	107938	Spring - Extension	1	
129	R105-7443	105-7443	Spacer- Pilot	4	
130	R63-9750	63-9750, 64-9750	Mount - Rubber	3	
131	R63-8410	53-6380, 63-4810, 63-8410	Washer - Isolator Bushing	3	
132	R110-5070	110-5070	Bumper - Neoprene	2	
133	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	2	
134	R104-0108	104-0108	U-Bolt	4	
135	R32128-49	32128-49	Nut - 1/2-13 Hex Flange	8	
136	R69-6860	69-6860	Washer - 1/8 - Caster Wheel	8	
137	R325-13	01-178-0826, 20-94-AGD, 325-13, 325-26, Jul-52	Bolt - Hex HD 1/2-13 x 3-1/4	6	

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2WD Traction Unit - Models 31201, 31228, 31229 & 31230
100in Deck - Model 31101



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
138	R3256-26	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	6	
138	R455012	3256-26, 41-8440	Washer - Flat 1/2 x 3/4	6	
138	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	6	
139	R32128-23	32128-23, 3218-23, 99-5107	Nut - Lock Hex Flanged 1/2-13	6	

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