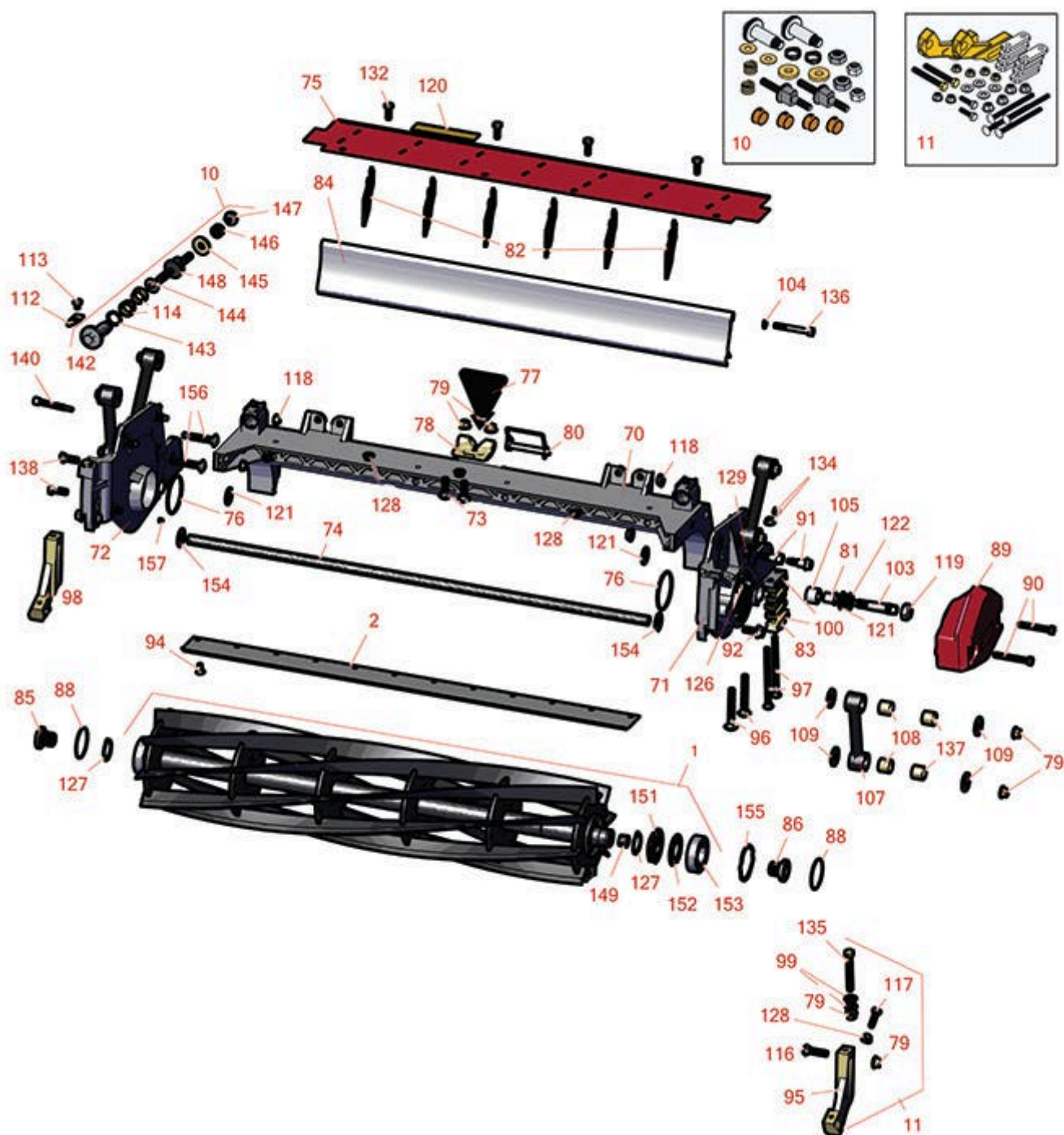


## Reel & Bedknife





# Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03191  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                  |          |                                                                   |   |  |
|---|------------------|----------|-------------------------------------------------------------------|---|--|
| 1 | <b>R137-8483</b> | 137-8483 | Reel - 8 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7 | 1 |  |
|---|------------------|----------|-------------------------------------------------------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                  |          |                                                                   |   |  |
|---|------------------|----------|-------------------------------------------------------------------|---|--|
| 1 | <b>R137-8482</b> | 137-8482 | Reel - 5 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7 | 1 |  |
|---|------------------|----------|-------------------------------------------------------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

|   |                  |          |                                  |   |  |
|---|------------------|----------|----------------------------------|---|--|
| 2 | <b>R114-9389</b> | 114-9389 | Bedknife - 32 in Unit - Standard | 1 |  |
|---|------------------|----------|----------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                  |          |                                    |   |  |
|---|------------------|----------|------------------------------------|---|--|
| 2 | <b>R114-9391</b> | 114-9391 | Bedknife - 32 in Unit - Heavy Duty | 1 |  |
|---|------------------|----------|------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

|   |                  |          |                                                |   |  |
|---|------------------|----------|------------------------------------------------|---|--|
| 2 | <b>R112-8956</b> | 112-8956 | Bedknife - Razor Tool Steel - 32 x 3/8 Fairway | 1 |  |
|---|------------------|----------|------------------------------------------------|---|--|

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## Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03191

Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

### Overhaul Kits

|    |                  |          |                               |   |  |
|----|------------------|----------|-------------------------------|---|--|
| 10 | <b>R120-7230</b> | 120-7230 | Overhaul Kit - Fits DPA Units | 1 |  |
|----|------------------|----------|-------------------------------|---|--|

*Detail Description: Incl 2 ea.: R108-0015, R115-7039, R119-4155, R120-5116, R120-5118, R120-5120, R3296-33, R3296-48 & 4 ea: R106-5344:*

|    |                  |          |              |   |  |
|----|------------------|----------|--------------|---|--|
| 11 | <b>R110-9600</b> | 110-9600 | High HOC Kit | 1 |  |
|----|------------------|----------|--------------|---|--|

*Detail Description: Includes 1 ea.: R120-0404, R120-0405 & 2 ea: R112-7451, R322-16, R445722 & 4 ea.: R106-9758, R104-8300, R453011, R104-8301 & 8 ea: R106-3925:*

### Other Parts Available

|    |                  |          |                           |   |  |
|----|------------------|----------|---------------------------|---|--|
| 70 | <b>R112-8978</b> | 112-8978 | Frame - Center 32 in Unit | 1 |  |
|----|------------------|----------|---------------------------|---|--|

|    |                  |          |                                    |   |  |
|----|------------------|----------|------------------------------------|---|--|
| 71 | <b>R137-5976</b> | 137-5976 | Side Plate Assy - 7 in LH Aluminum | 1 |  |
|----|------------------|----------|------------------------------------|---|--|

|    |                  |          |                                    |   |  |
|----|------------------|----------|------------------------------------|---|--|
| 72 | <b>R137-5979</b> | 137-5979 | Side Plate Assy - 7 in RH Aluminum | 1 |  |
|----|------------------|----------|------------------------------------|---|--|

|    |                 |                                                            |                                |   |  |
|----|-----------------|------------------------------------------------------------|--------------------------------|---|--|
| 73 | <b>R3231-25</b> | 01-173-0610,<br>30-9970,<br>3231-25,<br>3231-3,<br>900064P | Bolt - Carriage 3/8-16 x 1-1/4 | 2 |  |
|----|-----------------|------------------------------------------------------------|--------------------------------|---|--|

|    |                  |          |                              |   |  |
|----|------------------|----------|------------------------------|---|--|
| 74 | <b>R112-8979</b> | 112-8979 | Tube - Support - 32 in Units | 1 |  |
|----|------------------|----------|------------------------------|---|--|

|    |                  |          |                                       |   |  |
|----|------------------|----------|---------------------------------------|---|--|
| 75 | <b>R112-8983</b> | 112-8983 | Front Grass Shield Assy - 32 in Units | 1 |  |
|----|------------------|----------|---------------------------------------|---|--|

|    |                  |          |        |   |  |
|----|------------------|----------|--------|---|--|
| 76 | <b>R117-8177</b> | 117-8177 | O-Ring | 2 |  |
|----|------------------|----------|--------|---|--|

|    |                     |                             |           |   |  |
|----|---------------------|-----------------------------|-----------|---|--|
| 77 | <b>R110-4088-03</b> | 110-4088-03,<br>119-8010-03 | Kickstand | 1 |  |
|----|---------------------|-----------------------------|-----------|---|--|

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## Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03191  
Reel & Bedknife



| Item No | R&R Part No.        | OEM Part No.                                                                                                          | Description                      | Qty Req | Order Quantity |
|---------|---------------------|-----------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 78      | <b>R110-4058</b>    | 110-4058                                                                                                              | Bracket - Chain                  | 1       |                |
| 79      | <b>R104-8301</b>    | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570                                                                       | Locknut - 3/8-16 Nylon Flanged   | 10      |                |
| 80      | <b>R107-7400</b>    | 107-7400                                                                                                              | Pin - Lynch                      | 1       |                |
| 81      | <b>R56-9520</b>     | 56-9520                                                                                                               | Bushing - Nyliner                | 2       |                |
| 82      | <b>R110-1706</b>    | 110-1706                                                                                                              | Deflector                        | 6       |                |
| 83      | <b>R106-3924</b>    | 106-3924                                                                                                              | Bracket - Rear Roller            | 2       |                |
| 84      | <b>R125-1998</b>    | 125-1998                                                                                                              | Grass Shield - Rear              | 1       |                |
| 85      | <b>R127-7109</b>    | 127-7109                                                                                                              | Insert-Threaded - 7 in Reel (RH) | 1       |                |
| 86      | <b>R127-7111</b>    | 127-7111                                                                                                              | Insert-Threaded - 7 in Reel (LH) | 1       |                |
| 88      | <b>R112-6967</b>    | 112-6967                                                                                                              | O-Ring                           | 2       |                |
| 89      | <b>R119-0614-01</b> | 119-0614-01                                                                                                           | Weight                           | 1       |                |
| 90      | <b>R101526</b>      | 01-150-0970,<br>01-178-0620,<br>20-53-AGD,<br>321-11,<br>3224-8,<br>323-11,<br>323-12,<br>323-31,<br>323-4,<br>323-47 | Bolt - Hex HD 3/8-16 x 2-1/2 GR5 | 2       |                |
| 91      | <b>R107-2979</b>    | 107-2979                                                                                                              | Bolt - Shoulder                  | 6       |                |
| 92      | <b>R3234-11</b>     | 3234-11                                                                                                               | Bolt - Hex Washer HD             | 2       |                |
| 94      | <b>R119-4151</b>    | 119-4151                                                                                                              | Screw - Bedknife 5/16-18 x 17/32 | 10      |                |

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## Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03191  
Reel & Bedknife



| Item No                                           | R&R Part No.     | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                      | Qty Req | Order Quantity |
|---------------------------------------------------|------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 94                                                | <b>R150476</b>   | 3-3816,<br>3-6462,<br>57-4910                                                                                                                                                                                                                                                                                                  | Screw - Bedknife 5/16-18 x 5/8   | 10      |                |
| 95                                                | <b>R120-0404</b> | 120-0404                                                                                                                                                                                                                                                                                                                       | Bracket- High HOC - LH           | 1       |                |
| <i>Detail Description: Fits 2011 &amp; Newer:</i> |                  |                                                                                                                                                                                                                                                                                                                                |                                  |         |                |
| 96                                                | <b>R3230-26</b>  | 3230-26                                                                                                                                                                                                                                                                                                                        | Screw - Carriage 5/16-18 x 3     | 4       |                |
| 97                                                | <b>R106-9758</b> |                                                                                                                                                                                                                                                                                                                                | Bolt - Carriage 5/16x4           | 4       |                |
| 97                                                | <b>R3230-30</b>  | 3230-30                                                                                                                                                                                                                                                                                                                        | Bolt - Carriage 5/16x4 1/2       | 4       |                |
| 98                                                | <b>R120-0405</b> | 120-0405                                                                                                                                                                                                                                                                                                                       | Bracket - High HOC - RH          | 1       |                |
| <i>Detail Description: Fits 2011 &amp; Newer:</i> |                  |                                                                                                                                                                                                                                                                                                                                |                                  |         |                |
| 99                                                | <b>R453011</b>   | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc     | 4       |                |
| 100                                               | <b>R119-0626</b> | 119-0626                                                                                                                                                                                                                                                                                                                       | Shim - Roller - 1/4 in - Slotted | 8       |                |

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32in DPA Cutting Unit - Model 03191

Reel & Bedknife



| Item No | R&R Part No.     | OEM Part No.                                                                                   | Description                    | Qty Req | Order Quantity |
|---------|------------------|------------------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 103     | <b>R106-9623</b> | 106-9623                                                                                       | Bolt - Bedbar                  | 2       |                |
| 104     | <b>R3256-74</b>  | 3256-74                                                                                        | Washer - Flat                  | 1       |                |
| 105     | <b>R106-9618</b> | 106-9618                                                                                       | Bushing - Rubber               | 2       |                |
| 107     | <b>R16-9759</b>  | 16-9759                                                                                        | Link Assy                      | 4       |                |
| 108     | <b>R93-6981</b>  | 93-6981                                                                                        | Spacer                         | 8       |                |
| 109     | <b>R93-8806</b>  | 93-8806                                                                                        | Washer-Hardened                | 16      |                |
| 112     | <b>R99-2097</b>  | 99-2097                                                                                        | Detent - Bed Bar Adjuster      | 2       |                |
| 113     | <b>R114-9396</b> | 114-9396,<br>119-4067                                                                          | Bolt - Hex HD 5/16-18 x 3/8    | 2       |                |
| 114     | <b>R106-5344</b> | 106-5344                                                                                       | Bushing - Flanged and Keyed    | 4       |                |
| 116     | <b>R3231-4</b>   | 01-157-0440,<br>01-173-0612,<br>3231-4                                                         | Bolt - Carriage 3/8-16 x 1-1/2 | 2       |                |
| 117     | <b>R322-16</b>   | 322-16,<br>Apr-00                                                                              | Bolt - Hex HD 5/16-18 x 1-1/8  | 2       |                |
| 118     | <b>R32128-43</b> | 30-8990,<br>32128-43,<br>3290-357                                                              | Nut - Flanged Whiz - 3/8-16    | 6       |                |
| 118     | <b>R3296-39</b>  | 32127-25,<br>32128-36,<br>3290-357,<br>3296-17,<br>3296-22,<br>3296-39,<br>915663P,<br>99-7443 | Locknut - 3/8-16 Nylon         | 6       |                |
| 119     | <b>R3296-33</b>  | 3296-33                                                                                        | Locknut - 5/8-18 ESNA Jam      | 2       |                |
| 120     | <b>R93-6688</b>  | 93-6688                                                                                        | Decal - Warning                | 1       |                |

*Tech Note: Up to Serial #405170001:*

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## Replaces Toro Reelmaster 3100-D Parts

32in DPA Cutting Unit - Model 03191  
Reel & Bedknife



| Item No                                       | R&R Part No.     | OEM Part No.                                                                                                                                   | Description                        | Qty Req | Order Quantity |
|-----------------------------------------------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|---------|----------------|
| 120                                           | <b>R137-9706</b> | 137-9706                                                                                                                                       | Decal- Warning                     | 1       |                |
| <i>Tech Note: Serial #405170001 &amp; Up:</i> |                  |                                                                                                                                                |                                    |         |                |
| 121                                           | <b>R61-1950</b>  | 61-1950                                                                                                                                        | Washer - Nylon - Bed Bar           | 4       |                |
| 122                                           | <b>R453017</b>   | 01-166-0050,<br>01-166-0240,<br>01-166-0800,<br>24-13-AD,<br>24-14-AD,<br>32-8110,<br>3256-26,<br>3256-6,<br>453017,<br>69-8980,<br>87-7270    | Washer - Flat 1/2                  | 2       |                |
| 126                                           | <b>R302-5</b>    | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                   | 2       |                |
| 127                                           | <b>R92-2601</b>  | 92-2601                                                                                                                                        | Snap Ring                          | 2       |                |
| 128                                           | <b>R445722</b>   | 30-8980,<br>32128-2,<br>32128-20,<br>32128-20                                                                                                  | Nut - Serrated Washer              | 6       |                |
| 129                                           | <b>R170714</b>   | 302-34,<br>302-39,<br>62-3520                                                                                                                  | Fitting - Pressure Relief          | 2       |                |
| 132                                           | <b>R3234-7</b>   | 3234-7                                                                                                                                         | Bolt - Hex Washer HD 5/16-18 x 5/8 | 4       |                |

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32in DPA Cutting Unit - Model 03191

Reel & Bedknife



| Item No                                      | R&R Part No.     | OEM Part No.                                                                                                   | Description                       | Qty Req | Order Quantity |
|----------------------------------------------|------------------|----------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 134                                          | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041                                                                            | Locknut - 5/16-18 Flanged Y/Zinc  | 6       |                |
| 135                                          | <b>R112-7451</b> | 100-9429,<br>112-7451                                                                                          | Bolt - Hex Tap 3/8-16 x 2-3/4     | 2       |                |
| 136                                          | <b>R322-14</b>   | 01-150-0830,<br>01-178-0524,<br>30-8900,<br>322-14                                                             | Bolt - Hex HD 5/16-18 x 3 GR5     | 1       |                |
| 137                                          | <b>R94-8945</b>  | 94-8945                                                                                                        | Bushing - Bronze - Link Bar       | 8       |                |
| 138                                          | <b>R323-6</b>    | 01-150-0010,<br>01-178-0608,<br>20-47-AD,<br>20-47-AGD,<br>3224-2,<br>323-6,<br>49-3510,<br>908034P,<br>908332 | Bolt - Hex HD 3/8-16 x 1 GR5 YZ   | 2       |                |
| 140                                          | <b>R107-7773</b> | 107-7773                                                                                                       | Bolt - Soc HD Cap 5/16-18 x 2-1/2 | 1       |                |
| 142                                          | <b>R120-5118</b> | 120-5118                                                                                                       | Shaft - Adjuster                  | 2       |                |
| <i>Detail Description: 2012 &amp; Newer:</i> |                  |                                                                                                                |                                   |         |                |
| 143                                          | <b>R120-5116</b> | 120-5116                                                                                                       | Washer - Wave                     | 2       |                |
| 144                                          | <b>R108-0015</b> | 108-0015                                                                                                       | Washer - Flat                     | 2       |                |
| 145                                          | <b>R119-4155</b> | 119-4155                                                                                                       | Washer - Hardened                 | 2       |                |
| 146                                          | <b>R120-5120</b> | 120-5120                                                                                                       | Spring - Compression              | 2       |                |
| 147                                          | <b>R3296-48</b>  | 119-4039,<br>32146-7,<br>3296-34,<br>3296-48                                                                   | Locknut - 7/16-14 ESNA            | 2       |                |
| 148                                          | <b>R115-7039</b> | 115-7039                                                                                                       | Screw - Adjuster - Bedbar         | 2       |                |

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32in DPA Cutting Unit - Model 03191

Reel & Bedknife



| Item No | R&R Part No.     | OEM Part No.          | Description                              | Qty Req | Order Quantity |
|---------|------------------|-----------------------|------------------------------------------|---------|----------------|
| 149     | <b>R151064</b>   | 127-7118              | Plug - Rubber - Fits R&R Reel Shaft Only | 2       |                |
| 151     | <b>R127-4284</b> | 127-4284              | Washer - Special                         | 2       |                |
| 152     | <b>R115-3299</b> | 115-3299              | Seal- Flocked                            | 2       |                |
| 153     | <b>R115-3296</b> | 115-3296              | Bearing                                  | 2       |                |
| 154     | <b>R130-8094</b> | 130-8094              | Washer                                   | 2       |                |
| 155     | <b>R105-5700</b> | 105-5700,<br>115-5258 | Wave Washer - Bearing                    | 1       |                |
| 156     | <b>R3231-40</b>  | 3231-40               | Bolt - Carriage 3/8-16 x 2 1/4           | 8       |                |
| 157     | <b>R3245-35</b>  | 3245-35               | Screw - Set 1/4-28 x 1/4                 | 1       |                |

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