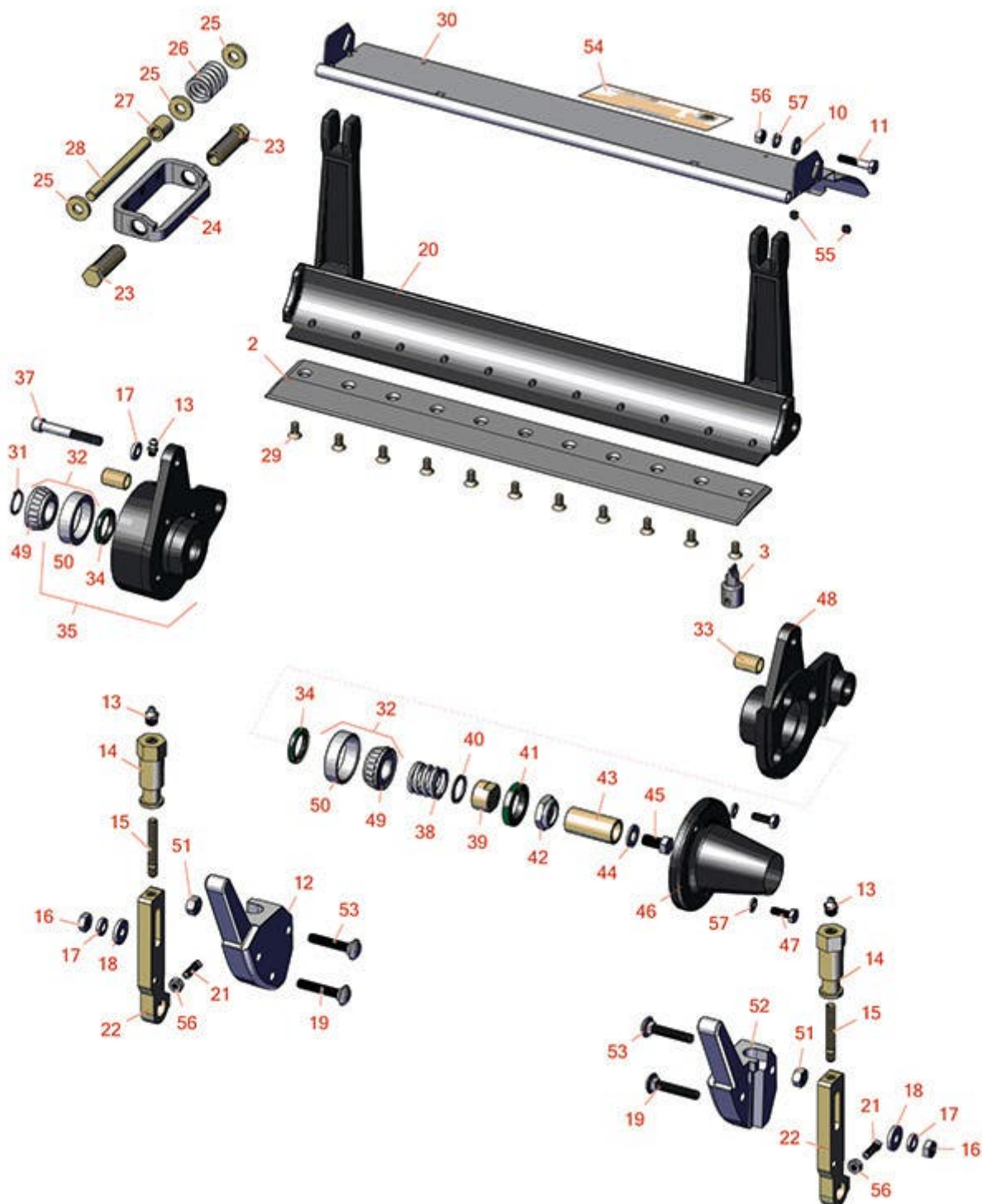




Replaces Jacobsen Eclipse 118 Parts

Cutting Unit
Reel & Bedknife



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Cutting Unit
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R 18" Bedknives, Lifetime Guaranteed

2	R5000098	5000098	Bedknife - Low Cut 18 in	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R5002888	5001056, 5002888	Bedknife - Tournament 18" - .082- .109	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Service Tools

3	R101272T		Bedknife Screw Driver Tool	0	
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Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Other Parts Available

10	R453023	453023	Washer - Flat 1/4	2	
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11	R400112	400112, 400114	Bolt - Hex HD 1/4-20 x 1-1/4	2	
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12	R241827	241827, 446136	Bracket - LH Grass Catcher	1	
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13	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
14	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
15	R343616	343616, 443102	Stud	2	
16	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	2	
17	R446136	446134, 446136	Washer - Lock 5/16 Zinc	2	
18	R364441	364441, 366641	Washer - Flat 5/16x7/8	2	
19	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
20	R5000102	5000102	Bed Bar - 18 in	1	
21	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
22	R2000072	2000072, 471219	Bracket - Roller	2	
23	R366726	366726	Bolt - Special - Bed Knife Adj.	4	
24	R3001600	3001600, 412017	Block - Bedknife Adjusting	2	
25	R366653	366653	Spacer	6	
26	R366709	366709	Spring	2	
27	R367512	367512	Spacer - Bedknife Adj	2	
28	R366727	352437, 366727	Rod - Bedknife Block	2	
29	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	11	
30	R5003184	5003184	Grass Shield - 18 in	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
31	R458013	458013	Ring - Retaining	1	
32	R500534	500534, R500534	Bearing - with Cup	1	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
33	R545940	2500759, 545940	Bushing	1	
34	R366650	366650	Seal	1	
35	R1000447	1000447	Bearing Housing - RH	1	
<i>Detail Description: Includes R545940, R366650, R254-79 & R302-5:</i>					
37	R4105360	4105360	Bolt - Soc HD Cap 5/16-18 x 2-1/4	3	
38	R363047	348846, 363047	Spring - Reel	1	
39	R364900	364900	Nut - Reel Tension	1	
40	R304745	304745	Washer - Reel	1	
41	R364170	364170, 366648	Seal	1	
42	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
43	R367164	367164	Spacer - Reel	1	
44	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	1	
45	R400294	400294	Screw - 3/8 24 x 3/4 Hex C/Zinc	1	
46	R338675	338675, 557775	Cover - Shaft End	1	
47	R321-4	321-4, 400108	Bolt - Hex HD 1/4-20 x 3/4	2	
48	R1000446	1000446	Bearing Housing - LH	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
49	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	1	
50	R254-79	254-79, 4121175	Cup - Bearing	1	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
51	R444718	444718	Nut - 5/16-18 Center Lock YZ	4	
52	R241828	241828, 453023	Bracket - RH Grass Catcher	1	
53	R441677	441677	Bolt - Carriage 5/16-18 x 1-1/2	4	
54	R354083	354083, 361877, 4127335	Decal - Danger	2	
55	R3008974	3008974	Rubber Bumper	4	
56	R443102	443102	Nut - 1/4-20 Yellow Zinc	4	
57	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	2	

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