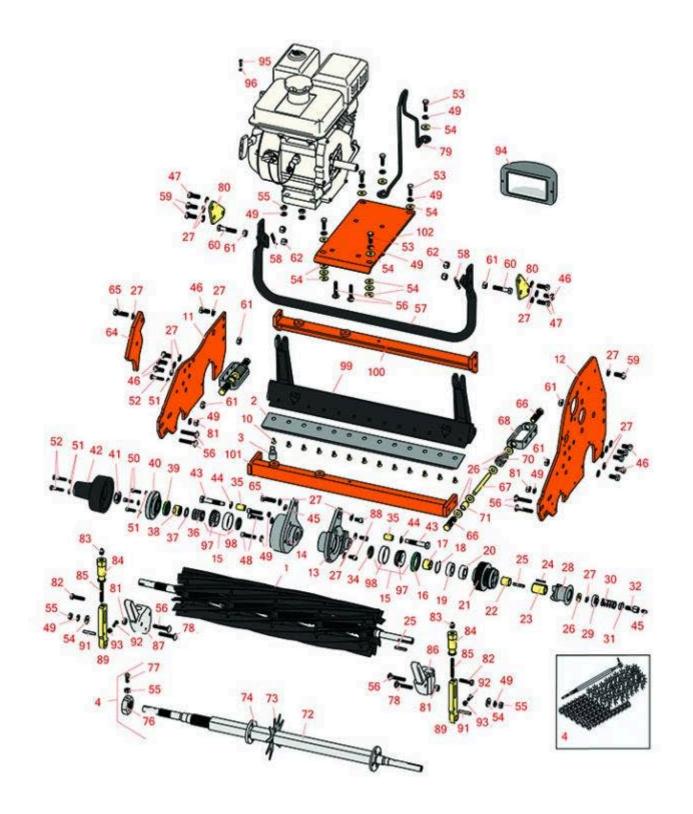




**Parts** *Cutting Unit Reel & Bedknife* 





Repro	8.R ducts	Replaces Jacobso Parts Cutting Unit Reel & Bedknife	en Greens King 422		
	R&R Part No.	OEM Part No.	Description	Qty <b>O</b> Req <b>Qua</b> i	) rder ntity
R&R F	Reels, Lifetin	ne Guaranteed			
1	R5000095	5000095	Reel - 11 Blade	1	
	Tech Note: F	ïts 18":			
	steel, heat-ti precision cy performance our lifetime	eated to perfectly complement k lindrical grinding on bearing surj e. Advanced computer balancing	rtly crafted from premium high carb ooth R&R and OEM bedknives. Each r faces, followed by relief grinding for e ensures extended reel and bearing terials and craftsmanship under nor ng precision you can trust.:	eel undergoes optimal life. Backed by	
1	R101510		Reel - 14 Blade	1	
	Tech Note: F	its 18":			
	then harden bedknives. A Reels are the	ed to RC46-49 to match the tem II R&R Reels are cylindrically gro en precision computer balanced aranteed against defects in mate	ufactured from high carbon-boron a per of our bedknives and original eq und on bearing surfaces and then re for extended bearing and reel life. Ra erial and workmanship for the life of	uipment lief ground. &R Products	
1	R5000148	5000148, 503616	Reel - 11 Blade	1	
	Tech Note: F	ïts 22":			
	steel, heat-ti precision cy performance our lifetime	reated to perfectly complement k lindrical grinding on bearing surj e. Advanced computer balancing	rtly crafted from premium high carb both R&R and OEM bedknives. Each r faces, followed by relief grinding for ensures extended reel and bearing terials and craftsmanship under nor ng precision you can trust.:	eel undergoes optimal life. Backed by	
1	R101515		Reel - 14 Blade	1	
	Tech Note: F	ïts 22":			

ro	ducts Cut	r <b>ts</b> ting Unit I & Bedknife			19220 8
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit
	then hardened to bedknives. All R& Reels are then pro	RC46-49 to match the temp R Reels are cylindrically grou ecision computer balanced f	factured from high carbon-boron all er of our bedknives and original equ nd on bearing surfaces and then reli or extended bearing and reel life. R& rial and workmanship for the life of t	ipment ef ground. R Products	
1	R5000417	5000417, 5003652	Reel - 7 Blade	1	
	Tech Note: Fits 26	<i>"</i> :			
	steel, heat-treated precision cylindri performance. Adv our lifetime guard	d to perfectly complement be cal grinding on bearing surfe vanced computer balancing	tly crafted from premium high carbo oth R&R and OEM bedknives. Each re aces, followed by relief grinding for o ensures extended reel and bearing lij erials and craftsmanship under norn g precision you can trust.:	el undergoes ptimal fe. Backed by	
1	R101500	101500	Reel - 9 Blade	1	
	Tech Note: Fits 26	<i>"</i> .			
	then hardened to bedknives. All R& Reels are then pro	RC46-49 to match the temp R Reels are cylindrically grou ecision computer balanced f	factured from high carbon-boron all er of our bedknives and original equ nd on bearing surfaces and then reli or extended bearing and reel life. R& rial and workmanship for the life of t	ipment ef ground. R Products	
1	R5000416	5000416	Reel - 11 Blade	1	
	Tech Note: Fits 26	<i>"</i> :			
	steel, heat-treated precision cylindri performance. Adv our lifetime guard	d to perfectly complement be cal grinding on bearing surfe vanced computer balancing	tly crafted from premium high carbo oth R&R and OEM bedknives. Each re aces, followed by relief grinding for o ensures extended reel and bearing lij erials and craftsmanship under norn g precision you can trust.:	el undergoes ptimal fe. Backed by	
	Bedknives, Lifetin	ne Guaranteed			
&R					

6	• <b>R</b>	Replaces Jacob Parts	osen Greens King 422	
Pro	ducts	Cutting Unit		
	R&R Part No.	Reel & Bedknife OEM Part No.	Qty Description Reg	Order
110	Tech Note: F		Description Req	Quantity
	then harder Bedknives a being packa grind for ad	ed to RC46-49 to match the t re surface ground on the top ged with oil for rust preventio	anufactured from high carbon-boron alloy steel and temper of our reel blades and original equipment reels. and front edge and straightened three times before on. All R&R Bedknives now have an increased front edge te guaranteed against defects in material and ife of the part.:	
2	R5002888	5001056, 5002888	Bedknife - Tournament 18" - 1 .082109	
	Tech Note: I	ïts 18":		
	then harder Bedknives a being packa grind for ad	ed to RC46-49 to match the t re surface ground on the top ged with oil for rust preventio	anufactured from high carbon-boron alloy steel and temper of our reel blades and original equipment reels. and front edge and straightened three times before on. All R&R Bedknives now have an increased front edge te guaranteed against defects in material and ife of the part.:	
2	R101430		Bedknife - Micro Cut 1	
	Tech Note: I	its 18":		
	then harder Bedknives a being packa grind for ad	ed to RC46-49 to match the t re surface ground on the top ged with oil for rust preventio	anufactured from high carbon-boron alloy steel and temper of our reel blades and original equipment reels. and front edge and straightened three times before on. All R&R Bedknives now have an increased front edge re guaranteed against defects in material and ife of the part.:	
2	R4234900	5000927	Bedknife - Tournament .063- 1 .110	
	Tech Note: H	īts 22":		
	then harder Bedknives a being packa grind for ad	ed to RC46-49 to match the t re surface ground on the top ged with oil for rust preventio	anufactured from high carbon-boron alloy steel and temper of our reel blades and original equipment reels. and front edge and straightened three times before on. All R&R Bedknives now have an increased front edge te guaranteed against defects in material and ife of the part.:	
2	R503479	503029, 503479	Bedknife - Tournament .094- .156 HOC	

R&R	Parts	cobsen Gı	eens King 422		
Products	<i>Cutting Unit Reel &amp; Bedknife</i>				
ltem <b>R&amp;R</b>	OEM			Qty	Order
No Part No.	Part No	Э.	Description	Req	Quantity

Tech Note: Fits 22":

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R503478** 

Bedknife - Thin .125-.219 HOC

1

Tech Note: Fits 22":

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R503477** 

Bedknife - Thick .156-.438 HOC 1

Tech Note: Fits 22":

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R5002887** 

5002887

101260, 503028,

503478, 549504

101261, 503027,

503477, 549397

Bedknife - Micro Cut - .082-.109 1

Tech Note: Fits 22":

R	& R ducts	<b>Replaces Jacobse Parts</b> Cutting Unit Reel & Bedknife	n Greens King 422		
	R&R Part No.	OEM Part No.	Description	Qty Req	Ordeı Quantity
	then hardene Bedknives are being package grind for add	d to RC46-49 to match the temp surface ground on the top and ed with oil for rust prevention. A	actured from high carbon-boron alloy stee er of our reel blades and original equipme front edge and straightened three times be Il R&R Bedknives now have an increased fr aranteed against defects in material and f the part.:	nt reels. efore	
2	R5000413	5000413	Bedknife - 26 Thin 1/8	1	
	Tech Note: Fit	s 26":			
	then hardene Bedknives are being package grind for add	d to RC46-49 to match the temp surface ground on the top and ed with oil for rust prevention. A	actured from high carbon-boron alloy stee er of our reel blades and original equipme front edge and straightened three times b Il R&R Bedknives now have an increased fr aranteed against defects in material and <sup>f</sup> the part.:	nt reels. efore	
2	R5000414	5000414	Bedknife - 26 Thick 3/16	1	
	Tech Note: Fit	s 26":			
	then hardene Bedknives are being package grind for add	d to RC46-49 to match the temp surface ground on the top and ed with oil for rust prevention. A	actured from high carbon-boron alloy stee er of our reel blades and original equipme front edge and straightened three times be Il R&R Bedknives now have an increased fr aranteed against defects in material and <sup>f</sup> the part.:	nt reels. efore	
2	R5000141	5000141	Bedknife - Heavy 26 in	1	
	Tech Note: Fit	s 26":			
	then hardene Bedknives are being package grind for add	d to RC46-49 to match the temp surface ground on the top and ed with oil for rust prevention. A	actured from high carbon-boron alloy stee er of our reel blades and original equipme front edge and straightened three times b Il R&R Bedknives now have an increased fr aranteed against defects in material and <sup>f</sup> the part.:	nt reels. efore	
R&R I	Razor Tool Ste	el Bedknives, Lifetime Guaran	nteed		
2	R101520		Bedknife - Razor Tool Steel - 22 Micro Cut	1	
_					

R&R Products	Replaces Jacobse Parts Cutting Unit Reel & Bedknife	n Greens King 422		
ltem <b>R&amp;R</b>	OEM	Description	Qty	Order
No <b>Part No.</b>	Part No.		Req	Quantity

Tech Note: Fits 22":

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

### 2 **R101521**

Bedknife - Razor Tool Steel - 22 Tournament Cut

Tech Note: Fits 22":

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

#### Service Tools

3 **R101272T** 

Bedknife Screw Driver Tool

0

1

*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:* 

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

### **Conversion Kits**

4 **R101164** 

Vertical Mower Conversion Kit -Fits 22 Only

1

Tech Note: Fits 22" Only:

Detail Description: Includes:1 ea. R101163 Shaft, R352437 Nut, 26 ea. R101160 Vertical Mower Blades & 76 R35221 Nylon Spacers:

### **Other Parts Available**

Rep	& R ducts	Replaces Jacobsen G Parts Cutting Unit Reel & Bedknife	reens King 422		
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	
11	R2811122	2811122	Frame - RH	1	
12	R2811121	2811121	Frame - LH	1	
13	R1000446	1000446	Bearing Housing - LH	1	
14	R1000447	1000447	Bearing Housing - RH	1	
	Detail Descr	iption: Includes R545940, R366650, R254	l-79 & R302-5:		
15	R500534	500534, R500534	Bearing - with Cup	2	
	Detail Descr	iption: Kit includes: 1 ea R254-78- Bearin	g Cone & R254-79 Bearing Cone:		
16	R366649	366649	Seal	1	
17	R366645	366645	Spacer - Reel	1	
18	R458461	458461	Snap Ring	1	
19	R366652	366652	Bearing	1	
20	R365229	365229	Bearing	1	
21	R2811185	2811185	Pulley	1	
22	R366646	366646	Spacer	1	
23	R340462	340462	Drive Coupling	1	
24	R345556	345556	Key - Sq 1/8 x 1	1	
25	R320774	320774	Key - Sq 3/16 x 1-1/4	2	
26	R366653	366653	Spacer	1	

Cutting Unit Reel & Bedknife

		Reel & Deakinge			
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	1	
28	R5002727	5002727	Clutch - Reel	1	
29	R3004368	3004368	Retainer - Spring	1	
30	R3006061	3006061	Spring	1	
31	R3004369	3004369	Retainer - Spring	1	
32	R366651	366651	Bolt - Special	1	
34	R366650	366650	Seal	1	
35	R545940	2500759, 545940	Bushing	2	
36	R363047	348846, 363047	Spring - Reel	1	
37	R304745	304745	Washer - Reel	1	
38	R364900	364900	Nut - Reel Tension	1	
39	R364170	364170, 366648	Seal	1	
40	R164041	164041	Seal Carrier - Reel - Incl Seal	1	
41	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
42	R2000064	2000064	Cover - Reel	1	
43	R347169	347169, 365501	Stud - Backing RH 2-5/16	2	
44	R454017	454017	Shim - Bed Bar Bolt	2	

<b>Replaces Jacobsen</b>	Greens	King 4	422
Darte			

**Parts** *Cutting Unit Reel & Bedknife* 

- 19 H E -

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	1	
46	R400258	400258	Bolt - Hex HD 3/8-16 x 3/4	9	
47	RF3205	400188, 400262	Bolt - Hex HD 3/8-16 x 1	2	
48	R434036	434036	Screw - Soc HD 5/16-18 x 1-1/4	3	
49	R446136	446134, 446136	Washer - Lock 5/16 Zinc	3	
50	R434028	434028	Bolt - Soc HD Cap 1/4-20 x 3/4	3	
51	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	5	
52	R400112	400112, 400114	Bolt - Hex HD 1/4-20 x 1-1/4	2	
53	R322-5	400188	Bolt - Hex HD 5/16-18 x 1	6	
54	R348849	348849	Shim Washer - 5/16 x 7/8 x .010	0	
54	R364263	364263	Shim Washer - 5/16 x 7/8 x 1/16	0	
54	R364441	364441, 366641	Washer - Flat 5/16x7/8	4	
55	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	4	
56	R441677	441677	Bolt - Carriage 5/16-18 x 1-1/2	6	
57	R1000018	1000018	Kickstand - 18 in	1	
57	R132674	132674	Kickstand - 22 in	1	
57	R1000019	1000019	Kickstand - 26 in	1	
58	R364164	364164	Spring	2	

Cutting Unit Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	R400260	400260	Bolt - Hex HD 3/8-16 x 7/8	3	
60	R400268	400268	Bolt - Hex HD 3/8-16 x 1-3/4	2	
61	R3218-3	443810	Nut - 3/8-16 Jam	4	
62	R444850	444850	Nut - 3/8-16 Jam Center Lock	3	
64	R3001644	3001644	Weight	1	
65	R400264	400264	Bolt - Hex HD 3/8-16 x 1-1/4	1	
66	R366726	366726	Bolt - Special - Bed Knife Adj.	4	
67	R366727	352437, 366727	Rod - Bedknife Block	2	
68	R3001600	3001600, 412017	Block - Bedknife Adjusting	2	
70	R366709	366709	Spring	2	
71	R367512	367512	Spacer - Bedknife Adj	2	
72	R101163		Shaft - V-Cut Fits Jac 422/522	1	
73	R101160		Verti-Cut Blade - Fits 22 Gm	26	
73	R101160C		Verti-Cut Blade - Fits 22 Gm Carbide Tipped	26	
74	R352221	352221	Spacer - Nylon V-Cut Shaft	76	
76	R352437	352437	Nut - V-Cut Shaft	1	
77	R412017	412017	Screw - Sq. HD Set	1	
78	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
79	R3006118	3006118	Lift Hook	1	
80	R366796	366796	Bracket - Kickstand	2	

Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
81	R444718	444718	Nut - 5/16-18 Center Lock YZ	4	
82	R400190	352737, 400190	Bolt - Hex HD 5/16-18 x 1-1/4 GR5	2	
83	R471219	366852, 471219	Zerk - Grease	2	
84	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
85	R343616	343616, 443102	Stud	2	
86	R241827	241827, 446136	Bracket - LH Grass Catcher	1	
87	R241828	241828, 453023	Bracket - RH Grass Catcher	1	
88	R434051	461339	Bolt - Soc HD Cap 5/16-18 x 1/2	3	
89	R2000072	2000072, 471219	Bracket - Roller	2	
91	R461339	343616, 461339	Pin - Grooved Roller Bkt	2	
92	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
93	R443102	443102	Nut - 1/4-20 Yellow Zinc	7	
94	R101560		Light - Single Bulb	1	
95	R300104	300104	Screw - Button HD Cap 10-32 x 5/8	1	
96	R444312	444312	Nut - 10-32	1	



Cutting Unit Reel & Bedknife

ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
97 <b>R254-78</b>	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2
98 <b>R254-79</b>	254-79, 4121175	Cup - Bearing	2

Detail Description: Use R254-79M installation mandrel to properly install race.:

R5000102	5000102	Bed Bar - 18 in	1
R5000457	5000457	Bed Bar - 22 in	1
R5000412	5000412	Bed Bar - 26 in	1
R1000020	1000020	Rear Crossbar - 18 in	1
R1000838	1000838	Rear Crossbar - 22 in	1
R1000021	1000021	Rear Crossbar - 26 in	1
R1000022	1000022	Front Crossbar - 18 in	1
R1000839	1000839	Front Crossbar - 22 in	1
R1000023	1000023	Front Crossbar - 26 in	1
R5002848	5002848	Engine Base	1
	R5000102   R5000457   R5000412   R1000020   R1000838   R1000021   R1000022   R1000839   R1000023   R5002848	R5000457 5000457   R5000412 5000412   R1000020 1000020   R1000838 1000838   R1000021 1000021   R1000022 1000022   R1000839 1000839   R1000023 1000839	R5000457 5000457 Bed Bar - 22 in   R5000412 5000412 Bed Bar - 26 in   R1000020 1000020 Rear Crossbar - 18 in   R1000838 1000838 Rear Crossbar - 22 in   R1000021 1000021 Rear Crossbar - 26 in   R1000022 1000022 Front Crossbar - 26 in   R1000023 1000839 Front Crossbar - 22 in   R1000023 1000839 Front Crossbar - 26 in