



Replaces Jacobsen LF-3810 Parts

Cutting Unit
Rollers



All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R104120	132874	Roller - Smooth Tubular Steel	1	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					

2	R1013620	123266	Roller - Grooved UHMW Polyethylene	1	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					

3	R104100	116906, 123266	Roller - Grooved Repairable Steel - 26	1	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					

4	R1013630		Roller - Smooth UHMW Polyethylene	1	
<i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					

5	R104125	116940, 131863, 132639	Roller - Smooth Tubular Steel	1	
<i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					

Overhaul Kits

20	R100137		Overhaul Kit - Roller	0	
<i>Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:</i>					

21	R100138		Overhaul Kit - Roller	0	
<i>Detail Description: Includes 2 ea.: R3296-15 Locknuts, R253-152 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R302-5 Grease Fittings:</i>					

22	R101399		Overhaul Kit - UHMW 2 Pc Roller	0	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<i>Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					
23	R100133		Overhaul Kit - Roller	0	
<i>Detail Description: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:</i>					
Other Parts Available					
30	R253-152	3001656	Seal - Inner Roller	2	
31	R253-122		Seal	2	
32	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
33	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
34	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
35	R5-4038	5-4038	Sleeve - Wear Reel Shaft	2	
36	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
37	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
38	R104104		Shaft - Solid Roller	1	
39	R104102		Shaft - 26 Roller	1	
41	R150673	150673	Washer - 3 Repairable Roller	13	
42	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	12	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
43	R150678		Spacer - Grooved Roller 3/4	2	
44	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
45	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
46	R1503470		Seal - Inner Wiper	2	
47	R1503230		Washer - Thrust Outer Keyed	2	
48	R1503471		Washer - Thrust SAE660 Bronze	2	
49	R150333		Washer - Flat Keyed Outer SS	2	
50	R100103		Roller End - Grooved	2	
51	R3005156	3005156	Sleeve - Wear Hardened	2	
52	R500534	500534, R500534	Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

Replaces Jacobsen 132639 Solid Roller & 123266 Grooved Roller Parts

60	R366588	366588	Shaft - 26 Roller	1	
61	R338646	338646	Seal - Outer Roller	2	
62	R338647	338647	Seal - Inner Roller	2	
63	R366168	336168, 366168	Sleeve - Wear Hardened	2	
64	R338645	338645	Deflector - Cup	2	

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