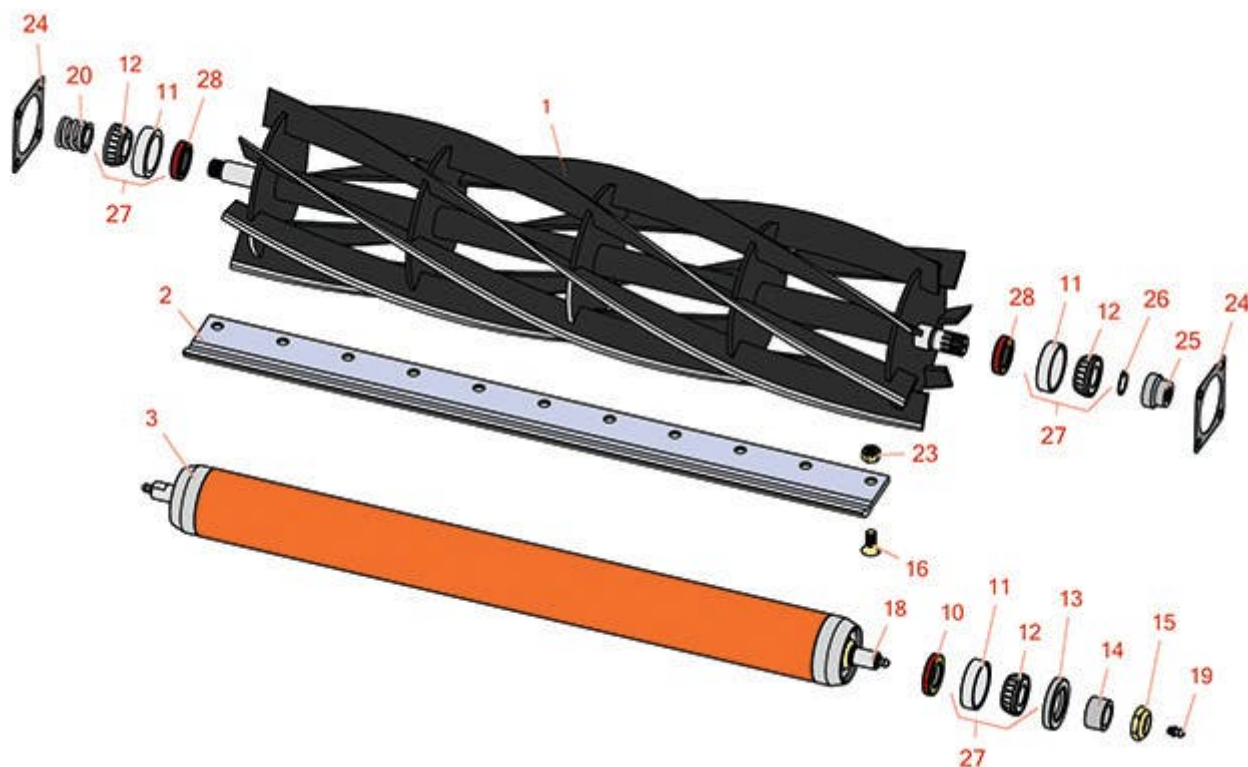




# Replaces Jacobsen Trim King Parts

Cutting Unit  
Reel & Bedknife



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# Replaces Jacobsen Trim King Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                |  |                   |   |
|---|----------------|--|-------------------|---|
| 1 | <b>R101269</b> |  | Reel - 7 Blade LH | 1 |
|---|----------------|--|-------------------|---|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

|   |                |        |                   |   |
|---|----------------|--------|-------------------|---|
| 1 | <b>R502887</b> | 502887 | Reel - 5 Blade LH | 1 |
|---|----------------|--------|-------------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                |        |                          |   |
|---|----------------|--------|--------------------------|---|
| 1 | <b>R502888</b> | 502888 | Reel - 5 Blade RH/Center | 1 |
|---|----------------|--------|--------------------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

|   |                 |                               |                           |   |
|---|-----------------|-------------------------------|---------------------------|---|
| 2 | <b>R3000249</b> | 3000249,<br>336419,<br>554284 | Bedknife - 7/16 - 26 Inch | 1 |
|---|-----------------|-------------------------------|---------------------------|---|

## R&R Rollers

|   |                |        |                               |   |
|---|----------------|--------|-------------------------------|---|
| 3 | <b>R104120</b> | 132874 | Roller - Smooth Tubular Steel | 1 |
|---|----------------|--------|-------------------------------|---|

*Detail Description:* Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

|   |                |                              |                               |   |
|---|----------------|------------------------------|-------------------------------|---|
| 3 | <b>R104125</b> | 116940,<br>131863,<br>132639 | Roller - Smooth Tubular Steel | 0 |
|---|----------------|------------------------------|-------------------------------|---|

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Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

## Other Parts Available

|                                                                                         |                 |                                           |                                     |    |  |
|-----------------------------------------------------------------------------------------|-----------------|-------------------------------------------|-------------------------------------|----|--|
| 10                                                                                      | <b>R253-152</b> | 3001656                                   | Seal - Inner Roller                 | 2  |  |
| 11                                                                                      | <b>R254-79</b>  | 254-79,<br>4121175                        | Cup - Bearing                       | 2  |  |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |                 |                                           |                                     |    |  |
| 12                                                                                      | <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone                | 2  |  |
| 13                                                                                      | <b>R253-117</b> | 253-117,<br>3004882                       | Seal - Outer Triple Lip             | 2  |  |
| 14                                                                                      | <b>R5-4038</b>  | 5-4038                                    | Sleeve - Wear Reel Shaft            | 2  |  |
| 15                                                                                      | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742             | Locknut - 3/4-16 Nylon Jam          | 2  |  |
| 16                                                                                      | <b>R101270</b>  | 402698,<br>403757                         | Screw - Bedknife 3/8-24 x 13/16     | 11 |  |
| 18                                                                                      | <b>R104104</b>  |                                           | Shaft - Solid Roller                | 1  |  |
| 19                                                                                      | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease                    | 2  |  |
| 20                                                                                      | <b>R363047</b>  | 348846,<br>363047                         | Spring - Reel                       | 1  |  |
| 23                                                                                      | <b>R101271</b>  | 445684                                    | Nut - Bedknife                      | 11 |  |
| 24                                                                                      | <b>R345473</b>  | 345473                                    | Gasket - Reel Motor                 | 1  |  |
| 25                                                                                      | <b>R4247911</b> | 162567,<br>337370,<br>4247911             | Coupling - Hyd Motor - Glass Filled | 1  |  |

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## Replaces Jacobsen Trim King Parts

*Cutting Unit*

*Reel & Bedknife*



| Item No                                                                                         | R&R Part No.   | OEM Part No.       | Description        | Qty Req | Order Quantity |
|-------------------------------------------------------------------------------------------------|----------------|--------------------|--------------------|---------|----------------|
| 26                                                                                              | <b>R458013</b> | 458013             | Ring - Retaining   | 1       |                |
| 27                                                                                              | <b>R500534</b> | 500534,<br>R500534 | Bearing - with Cup | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                |                    |                    |         |                |
| 28                                                                                              | <b>R336962</b> | 336962             | Seal               | 2       |                |

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