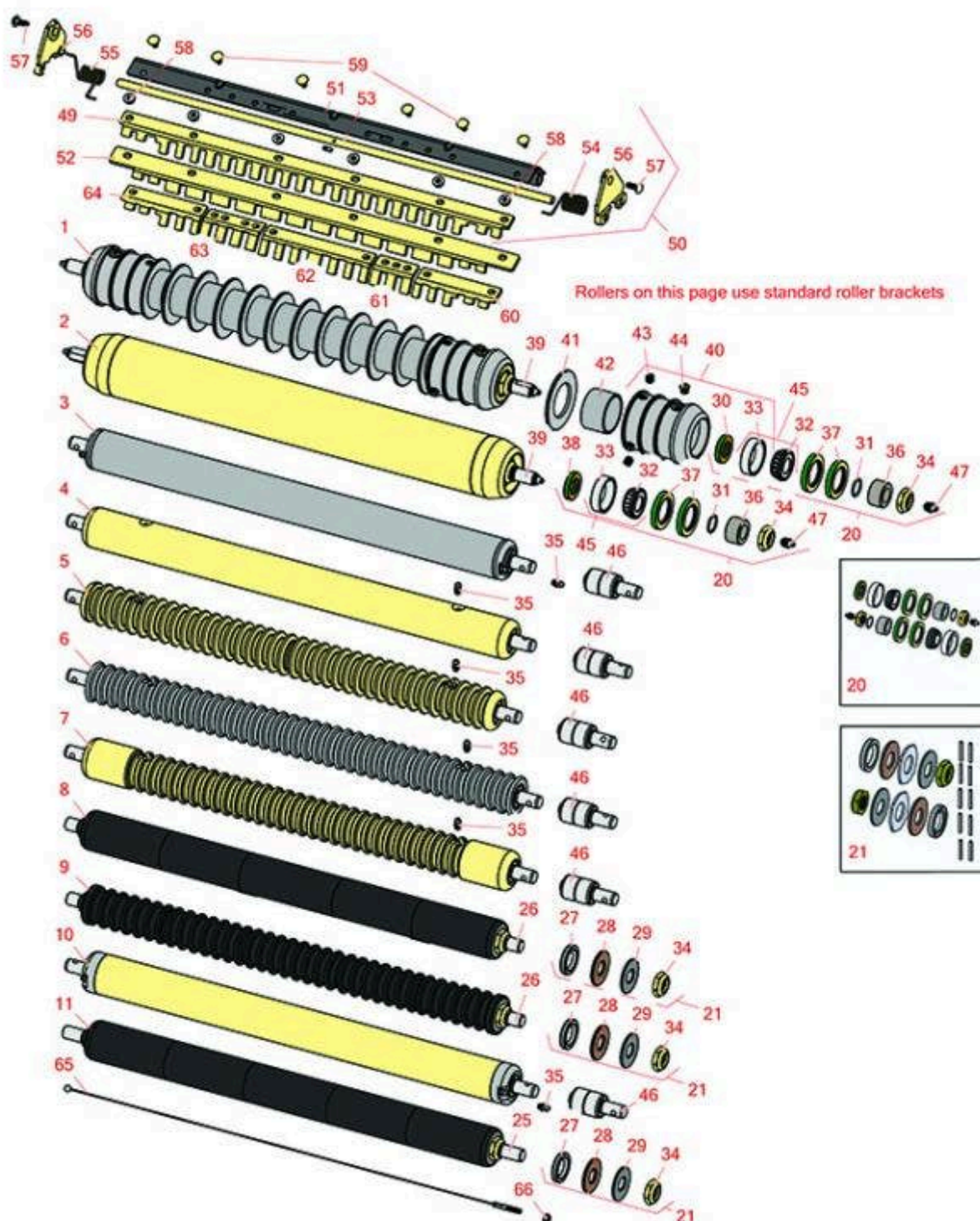




# Replaces John Deere 2500B Riding Greens Mower Parts

Cutting Unit - Serial up to 030000  
Rollers



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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Front Rollers

|   |                |                     |                                   |   |  |
|---|----------------|---------------------|-----------------------------------|---|--|
| 1 | <b>R500512</b> | AMT2966,<br>BM25317 | Roller - Grooved Repairable Steel | 1 |  |
|---|----------------|---------------------|-----------------------------------|---|--|

*Detail Description: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|   |                  |                      |                               |   |  |
|---|------------------|----------------------|-------------------------------|---|--|
| 2 | <b>RAET11263</b> | AET11263,<br>AMT2967 | Roller - Smooth Tubular Steel | 1 |  |
|---|------------------|----------------------|-------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |                  |                      |                               |   |  |
|---|------------------|----------------------|-------------------------------|---|--|
| 3 | <b>RAET10111</b> | AET10111,<br>AMT2876 | Roller - Smooth Tubular Steel | 1 |  |
|---|------------------|----------------------|-------------------------------|---|--|

*Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:*

|   |                 |                     |                             |   |  |
|---|-----------------|---------------------|-----------------------------|---|--|
| 4 | <b>RAMT1442</b> | AMT1442,<br>AMT2878 | Roller - Smooth Solid Steel | 1 |  |
|---|-----------------|---------------------|-----------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                  |                                  |                                       |   |  |
|---|------------------|----------------------------------|---------------------------------------|---|--|
| 5 | <b>RAET10954</b> | AET10954,<br>AMT2875,<br>AMT2879 | Roller - Grooved Machined Solid Steel | 1 |  |
|---|------------------|----------------------------------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                 |                                  |                                       |   |  |
|---|-----------------|----------------------------------|---------------------------------------|---|--|
| 6 | <b>RAMT1061</b> | AET10557,<br>AMT1061,<br>AMT2877 | Roller - Grooved Machined Solid Steel | 1 |  |
|---|-----------------|----------------------------------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

|   |                 |                     |                                       |   |  |
|---|-----------------|---------------------|---------------------------------------|---|--|
| 7 | <b>RAMT1443</b> | AMT1443,<br>AMT2879 | Roller - Grooved Machined Solid Steel | 1 |  |
|---|-----------------|---------------------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.:*

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|                                                                                                                                                                                            |         |  |                                   |   |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--|-----------------------------------|---|--|
| 8                                                                                                                                                                                          | R120255 |  | Roller - Smooth UHMW Polyethylene | 1 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i> |         |  |                                   |   |  |

|                                                                                                                                                                                                                                                    |         |  |                                    |   |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--|------------------------------------|---|--|
| 9                                                                                                                                                                                                                                                  | R120250 |  | Roller - Grooved UHMW Polyethylene | 1 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i> |         |  |                                    |   |  |

## R&R Rear Rollers

|                                                                                                   |          |         |                               |   |  |
|---------------------------------------------------------------------------------------------------|----------|---------|-------------------------------|---|--|
| 10                                                                                                | RAMT1060 | AMT1060 | Roller - Smooth Tubular Steel | 1 |  |
| <i>Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:</i> |          |         |                               |   |  |

|                                                                                                                                                                                            |         |  |                                   |   |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--|-----------------------------------|---|--|
| 11                                                                                                                                                                                         | R120260 |  | Roller - Smooth UHMW Polyethylene | 1 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i> |         |  |                                   |   |  |

## Overhaul Kit

|                                                                                                                                                                                                    |           |          |                       |   |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|----------|-----------------------|---|--|
| 20                                                                                                                                                                                                 | RAET10632 | AET10632 | Overhaul Kit - Roller | 1 |  |
| <i>Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:</i> |           |          |                       |   |  |

|                                                                                                                                                                                                                                         |         |  |                            |   |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|--|----------------------------|---|--|
| 21                                                                                                                                                                                                                                      | R101395 |  | Overhaul Kit - UHMW Roller | 1 |  |
| <i>Detail Description: Fits all R&amp;R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, &amp; R150334A Bronze Thrust Washers:</i> |         |  |                            |   |  |

## Other Parts Available

|    |         |  |                           |   |  |
|----|---------|--|---------------------------|---|--|
| 25 | R120261 |  | Shaft - 1 SS Rear Roller  | 1 |  |
| 26 | R120251 |  | Shaft - 1 SS Front Roller | 1 |  |

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| Item No                                                                                 | R&R Part No. | OEM Part No.                 | Description                    | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------------------|--------------|------------------------------|--------------------------------|---------|----------------|
| 27                                                                                      | R150347T     |                              | Seal - Nonstick Lip            | 2       |                |
| 28                                                                                      | R150334A     |                              | Washer - Thrust SAE660 Bronze  | 2       |                |
| 29                                                                                      | R150333      |                              | Washer - Flat Keyed Outer SS   | 2       |                |
| 30                                                                                      | R253-122     | 253-122                      | Seal                           | 2       |                |
| 31                                                                                      | R237-54      | U46731,<br>U6731             | O-Ring - Small                 | 2       |                |
| 32                                                                                      | R254-78      | JD8188                       | Tapered Bearing Cone           | 2       |                |
| 33                                                                                      | R254-79      | JD8226                       | Cup - Bearing                  | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |              |                              |                                |         |                |
| 34                                                                                      | R3296-15     | N101345                      | Locknut - 3/4-16 Nylon Jam     | 2       |                |
| 35                                                                                      | R302-5       | JD7797,<br>JD7842,<br>JD7844 | Fitting - Grease               | 2       |                |
| 36                                                                                      | RET15726     | ET15726,<br>RET15726         | Sleeve - Wear Hardened         | 2       |                |
| 37                                                                                      | RET15755     | ET15755                      | Seal - Oil                     | 4       |                |
| 38                                                                                      | RET15756     | ET15756,<br>MT1739,<br>MT739 | Seal                           | 2       |                |
| 39                                                                                      | RET17515     | ET17515                      | Shaft - Roller                 | 1       |                |
| 40                                                                                      | R500511      |                              | Roller End - Threaded 3        | 2       |                |
| 41                                                                                      | R150673      |                              | Washer - 3 Repairable Roller   | 11      |                |
| 42                                                                                      | R150676      |                              | Spacer - 2-3/4 Dia x 1-1/4 L   | 10      |                |
| 43                                                                                      | R150691      |                              | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 44                                                                                      | R170714      | E14814                       | Fitting - Pressure Relief      | 2       |                |

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| Item No                                                                                         | R&R Part No. | OEM Part No.                            | Description                  | Qty Req | Order Quantity |
|-------------------------------------------------------------------------------------------------|--------------|-----------------------------------------|------------------------------|---------|----------------|
| 45                                                                                              | R500534      |                                         | Bearing - with Cup           | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |              |                                         |                              |         |                |
| 46                                                                                              | RAA35741     | AA35741,<br>AET10129,<br>TCA22836       | Bearing                      | 2       |                |
| <i>Detail Description: 1/4" Side Hole:</i>                                                      |              |                                         |                              |         |                |
| 47                                                                                              | R471219      | 471219,<br>471231,<br>JD7759,<br>JD7798 | Zerk - Grease                | 2       |                |
| 49                                                                                              | R500558      |                                         | Scraper - Grooved Roller     | 1       |                |
| <i>Detail Description: 1 Piece Scraper fits OEM AET11262 &amp; AMT2966 Grooved Roller:</i>      |              |                                         |                              |         |                |
| 50                                                                                              | R500559      | BM18680,<br>MT18680                     | Scraper Kit - Grooved Roller | 1       |                |
| <i>Detail Description: Fits John Deere AET11262 &amp; AMT2966 Grooved Roller Only:</i>          |              |                                         |                              |         |                |
| 50                                                                                              | R500573      |                                         | Scraper Kit - SET/5          | 1       |                |
| <i>Detail Description: Fits R&amp;R R500512 Roller Only &amp; Incl R500572 Scraper:</i>         |              |                                         |                              |         |                |
| 51                                                                                              | R500571      | MT2369                                  | Bar - Scraper                | 1       |                |
| 52                                                                                              | R500572      |                                         | Scraper - Fits R500512 Only  | 1       |                |
| 53                                                                                              | RET17757     | ET11757,<br>ET17757                     | Pin - Scraper                | 1       |                |
| 54                                                                                              | RET17629     | ET17629                                 | Spring - Torsion LH          | 1       |                |
| 55                                                                                              | RET17630     | ET17630                                 | Spring - Torsion RH          | 1       |                |
| 56                                                                                              | RMT2407      | MT2407                                  | Bracket - Roller Scraper     | 2       |                |
| 57                                                                                              | R03M7221     | 03M7221                                 | Bolt - Carriage M6 x 16      | 5       |                |
| 58                                                                                              | R14M7303     | 14M7303                                 | Nut - 6mm x 1.0 Flanged      | 5       |                |

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|---------|------------------|--------------------|-----------------------------------|---------|----------------|
| 59      | <b>R03M7251</b>  | 03M7251            | Bolt - Gr. Roller Scraper         | 5       |                |
| 60      | <b>RMT5159</b>   | MT5159             | Scraper - Fits J.D. LH End        | 1       |                |
| 61      | <b>RMT2342</b>   | MT2342             | Section - Grooved Scraper 3 Tooth | 2       |                |
| 62      | <b>RMT2340</b>   | MT2340             | Scraper - Fits J.D. Center        | 1       |                |
| 63      | <b>RMT2341</b>   | MT2341             | Section - Grooved Scraper 4 Tooth | 2       |                |
| 64      | <b>RMT5158</b>   | MT5158             | Scraper - Fits J.D. RH End        | 1       |                |
| 65      | <b>RTCA19566</b> | TCA19566           | Cable - Smooth Roller Scraper     | 1       |                |
| 66      | <b>RU45916</b>   | 14M7298,<br>U45916 | Locknut - 10-24 ESNA              | 2       |                |

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