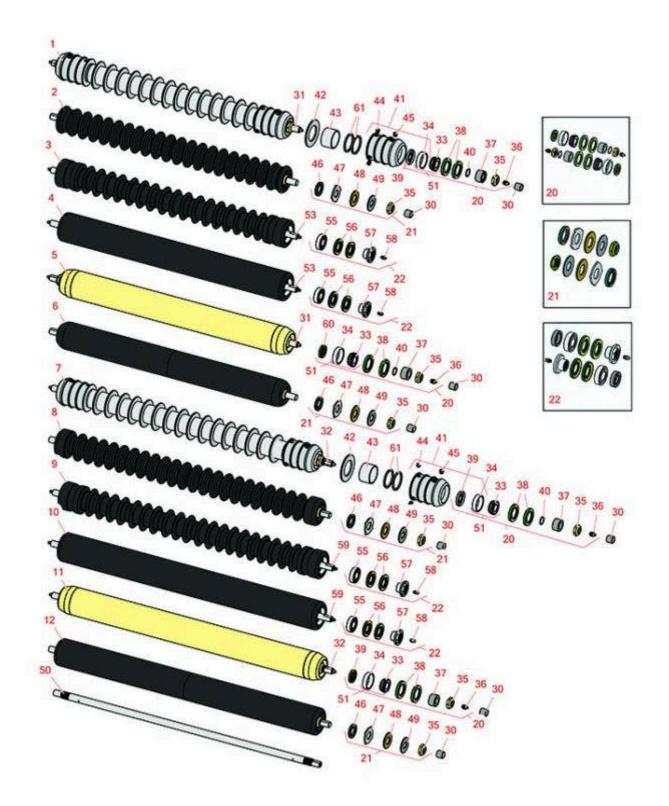
### Replaces John Deere 2653A Reel Mower Parts



*Cutting Unit - Serial up to 030000 Rollers* 





No         Part No.         Part No.         Description         R           R&R 26" Front Rollers		& R ducts	Replaces John Deere 2653A Reel Mower Parts Cutting Unit - Serial up to 030000 Rollers			
R&R 26" Front Rollers         1       R500509       AMT2968, BM25318       Roller - Grooved Repairable Steel - 26         2       Detail Description: Constructed with a through shaft and greasable ball bearings. This roller co be repaired by unscrewing the ends and replacing the series of washers and spacers.:         2       R1203500       Roller - Grooved UHMW Polyethylene         2       R1203500       Roller - Grooved UHMW Polyethylene         2       R1203830       Roller - Fusion Grooved UHMW Polyethylene         3       R1203830       Roller - Fusion Grooved UHMW Polyethylene - 26 in         3       R1203830       Roller - Fusion Grooved UHMW Polyethylene - 26 in         4       R1203835       Roller - Fusion Grooved UHMW Polyethylene - 26 in         4       R1203835       Roller - Fusion Smooth UHMW Polyethylene - 26 in         4       R1203835       Roller - Fusion Smooth UHMW Polyethylene - 26 in         4       R1203835       Roller - Fusion Smooth UHMW Polyethylene - 26 in         5       RAET11265       AMT2969         5       RAET11265       AMT2969         6       R1203521       Roller - Smooth Heavy Duty Tubular Steel - 26         6       R1203521       Roller - Smooth UHMW Polyethylene       Coller - Smooth UHMW Polyethylene				Qty	Order	
1       RSU0509       BM25318       26         2       Detail Description: Constructed with a through shaft and greasable ball bearings. This roller comber epaired by unscrewing the ends and replacing the series of washers and spacers.:       2         2       R1203500       Roller - Grooved UHMW Polyethylene       0         Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a solid steinless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:       3         3       R1203830       Roller - Fusion Grooved UHMW Polyethylene - 26 in         Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:         RRR 26" Rear Rollers       4         4       R1203835       Roller - Fusion Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life:         5       RAET11265       AMT2969       Roller - Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life:         5       RAET11265       AMT29				Req	Quantity	
be repaired by unscrewing the ends and replacing the series of washers and spacers.:         2       R1203500       Roller - Grooved UHMW Polyethylene       C         2       R1203500       Roller - Grooved UHMW Polyethylene       C         3       R1203830       Roller - Fusion Grooved UHMW Polyethylene - 26 in       C         3       R1203830       Roller - Fusion Grooved UHMW Polyethylene - 26 in       C         5       Rear Rollers       Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep same and double seals for added life:       Roller - Fusion Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep same and double seals for added life:         R&R 26" Rear Rollers       Roller - Fusion Smooth UHMW Polyethylene - 26 in       C         4       R1203835       Roller - Fusion Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life:         5       RAET11265       AMT2969       Roller - Smooth Heavy Duty Tubular Steel - 26         6       R1203521       Roller - Smooth UHMW Polyethylene       C         6       R1203521       Roller - Smooth UHMW Polyethylene       C <td></td> <td>R500509</td> <td></td> <td>0</td> <td></td>		R500509		0		
2       R1203500       Polyethylene       C         2       R1203500       Polyethylene       C         2       Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:         3       R1203830       Roller - Fusion Grooved UHMW Polyethylene - 26 in         3       R1203830       Roller - Fusion Grooved UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:         R&R 26" Rear Rollers       Roller - Fusion Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:         4       R1203835       Roller - Fusion Smooth UHMW Polyethylene - 26 in         5       RAET11265       AMT2969       Roller - Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life:         5       RAET11265       AMT2969       Roller - Smooth Heavy Duty Tubular Steel - 26         6       R1203521       Roller - Smooth UHMW Polyethylene       <				an		
solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:         3       R1203830         Boller - Fusion Grooved UHMW Polyethylene - 26 in       C         Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life: <b>R8R 26" Rear Rollers</b> 4 <b>R1203835</b> R0ller - Fusion Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller nos a patented deep groove design and turns on precision stainless ball bearings and double seals for added life: <b>4 R1203835</b> Roller - Fusion Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life::         5 <b>RAET11265</b> AMT2969         Roller - Smooth Heavy Duty Tubular Steel - 26       C         Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life.:         6 <b>R1203521</b> Roller - Smooth UHMW Polyethylene       C         Detail Description: Machined from solid UHMW, this low mainte	-	R1203500		0		
3       R1203830       Polyethylene - 26 in         3       Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:         R&R 26" Rear Rollers       Roller - Fusion Smooth UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life:         5       RAET11265       AMT2969       Roller - Smooth Heavy Duty Tubular Steel - 26         6       R1203521       Roller - Smooth UHMW Polytene       O         7       Roller - Smooth UHMW Polytene       O						
heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life: <b>R&amp;R 26" Rear Rollers</b> 4 <b>R1203835</b> Potetail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life:         5 <b>RAET11265</b> 6 <b>R1203521</b> Roller - Smooth UHMW Polyethylene       Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life::         6 <b>R1203521</b> Roller - Smooth UHMW Polyethylene       Constructed from solid UHMW, this low maintenance roller uses a 1" solid	;	R1203830		0		
4       R1203835       Roller - Fusion Smooth UHMW Polyethylene - 26 in       C         Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:         5       RAET11265       AMT2969       Roller - Smooth Heavy Duty Tubular Steel - 26       C         6       R1203521       Roller - Smooth UHMW Polyethylene       Roller - Smooth UHMW Polyethylene       C         6       R1203521       Roller - Smooth UHMW Polyethylene       C		heavy-duty i of debris. Th	nternal bearing system. Machined from solid UHMW plastic that prevents build-u is roller has a patented deep groove design and turns on precision stainless ball			
<ul> <li>R1203835 Polyethylene - 26 in</li> <li>Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:</li> <li>RAET11265 AMT2969 Roller - Smooth Heavy Duty Tubular Steel - 26</li> <li>Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life.:</li> <li>R1203521 Roller - Smooth UHMW Polyethylene</li> <li>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid</li> </ul>	R 2	26" Rear Roll	ers			
heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:         5       RAET11265       AMT2969       Roller - Smooth Heavy Duty Tubular Steel - 26       O         6       R1203521       Roller - Smooth UHMW Plastic that prevents build-up Tubular Steel - Smooth UHMW Polyethylene       O         7       Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life.:       C         6       R1203521       Roller - Smooth UHMW Polyethylene       C	Ļ	R1203835		0		
5       RAETTI265       AMT2969       Tubular Steel - 26         Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life.:       Roller - Smooth UHMW Polyethylene         6       R1203521       Roller - Smooth UHMW Polyethylene       C         Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid       C		heavy-duty i	nternal bearing system. Machined from solid UHMW plastic that prevents build-u	р		
bearings for extended life.:       Roller - Smooth UHMW         Relier - Smooth UHMW       Polyethylene         Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid		RAET11265		0		
6 R1203521 Polyethylene Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid						
	)	R1203521		0		
R&R 30" Front Rollers	<b>R</b> 3	30" Front Rol	lers			

# Replaces John Deere 2653A Reel Mower Parts



*Cutting Unit - Serial up to 030000 Rollers* 

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
7	R500514	AMT2977, BM25319	Roller - Grooved Repairable Steel - 30	0	

Detail Description: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

8	R1203510	Roller - Grooved UHMW Polyethylene	0
	Detail Description: Machined from solid UHMW, thi solid stainless steel shaft and requires no bearings smooth UHMW material prevents build-up of debri	or grease. Patented groove design and	'a 1"

9	R1203840	Roller - Fusion Grooved UHMW Polyethylene - 30 in	0
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Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:

#### R&R 30" Rear Rollers

#### 10 **R1203845**

Roller - Fusion Smooth UHMW Polyethylene - 30 in

Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:

11 <b>RAMT1056</b> AMT2976	Roller - Smooth Heavy Duty Tubular Steel - 30	0	
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Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life.:

12 **R1203530** 

Roller - Smooth UHMW Polyethylene

0

0

Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

#### **Overhaul Kits**

20 **RAET10632** 

AET10632

Overhaul Kit - Roller

1



Repo	& R ducts	<b>Replaces John D</b> <b>Parts</b> <i>Cutting Unit - Serial up to</i> <i>Rollers</i>	eere 2653A Reel Mowe	r	
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
			Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R 471219 Grease Zerk, RET15726 Sleeve, RET15		
21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:					
22	R114-5430		Overhaul Kit - Roller	1	
		ription: Includes 4 ea.: R112-7494 Bearings & R114-3745 Locknuts:	4 Seals; 2 ea.: R302-5 Grease Zerks, R114-37	17 Seals,	
Othe	r Parts Avai	lable			
30	RMT74	MT74	Bushing - Roller Bkt	2	
31	RET17514	ET17514	Shaft - 26 Roller	1	
32	RMT1986	MT1986	Shaft - 30 Roller	1	
33	R254-78	JD8188	Tapered Bearing Cone	2	
34	R254-79	JD8226	Cup - Bearing	2	
	Detail Desc	ription: Use R254-79M installatio	n mandrel to properly install race.:		
35	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2	
		471219,			

471231, 36 **R471219** Zerk - Grease 2 JD7759, JD7798 ET15726, Sleeve - Wear Hardened 37 **RET15726** 2 RET15726 38 **RET15755** ET15755 Seal - Oil 4 39 **R253-122** 253-122 Seal 2

# Replaces John Deere 2653A Reel Mower

Parts

58 **R302-5** 

*Cutting Unit - Serial up to 030000 Rollers* 



	•	Noner 3			
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	R237-54	U46731, U6731	O-Ring - Small	2	
41	R150661		Tube - Threaded Fits R500509	1	
41	R150662		Tube - Threaded Grooved Rlr	1	
41	R500511		Roller End - Threaded 3	2	
42	R150673		Washer - 3 Repairable Roller	0	
43	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	0	
44	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
45	R170714	E14814	Fitting - Pressure Relief	2	
46	R1503470		Seal - Inner Wiper	2	
47	R1503230		Washer - Thrust Outer Keyed	2	
48	R1503471		Washer - Thrust SAE660 Bronze	2	
49	R150333		Washer - Flat Keyed Outer SS	2	
50	RET16934	ET16934	Shaft - Roller	1	
51	R500534		Bearing - with Cup	2	
	Detail Descri	otion: Kit includes: 1 ea R254-78- Be	earing Cone & R254-79 Bearing Cone:		
53	R1203831		Shaft - Fusion Roller	1	
55	R112-5290		Bearing - Stainless	2	
56	R112-7494		Seal	4	
57	R114-3745		Locknut - Bearing - Stainless	2	
50		JD7797,			

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Fitting - Grease

2

JD7842,

JD7844

## Replaces John Deere 2653A Reel Mower Parts



*Cutting Unit - Serial up to 030000 Rollers* 

	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
59	R1203841		Shaft - Fusion Roller	1
60	RET15756	ET15756, MT1739, MT739	Seal	2
61	R150676A		Spacer - 1/8	4