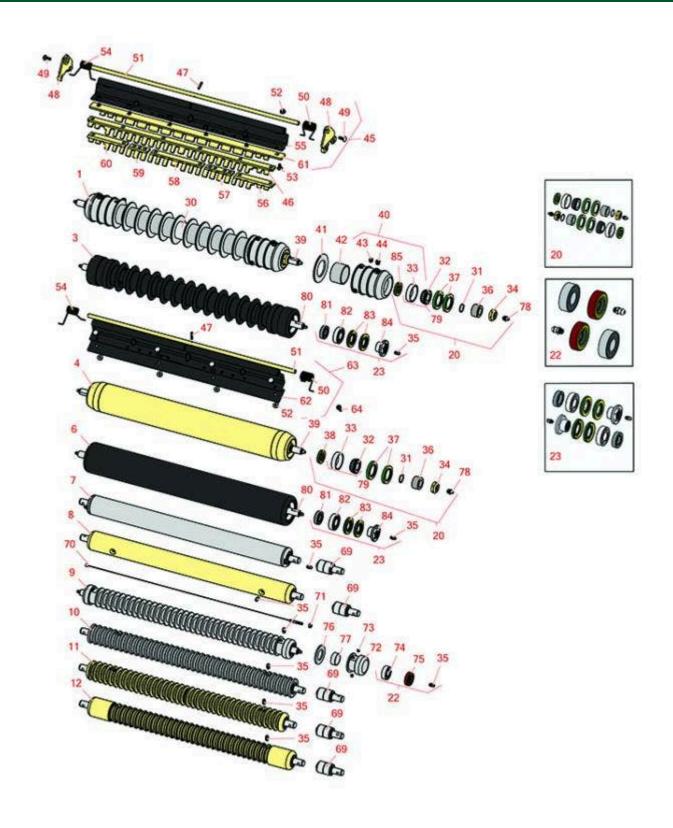




Heavy Cutting Unit Front Rollers



	ducts	Heavy Cutting Unit Front Rollers						
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit			
&R	Front Rollers		·	i				
1	R500512	AMT2966, BM25317	Roller - Grooved Repairable Steel	0				
		ption: Constructed with a through sho by unscrewing the ends and replacing	aft and greasable ball bearings. This rolle g the series of washers and spacers.:	er can				
3	R1203820	1203752	Roller - Fusion Grooved UHMW Polyethylene	0				
	heavy-duty of debris. Tl	Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life:						
4	RAET11263	AET11263, AMT2967	Roller - Smooth Tubular Steel	0				
	Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:							
6	R1203825		Roller - Fusion Smooth UHMW Polyethylene	0				
	Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.:							
7	RAET10111	AET10111, AMT2876	Roller - Smooth Tubular Steel	0				
	Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:							
8	RAMT1442	AMT1442, AMT2878	Roller - Smooth Solid Steel	0				
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.:							

No Part No. Description Ref 10 RAMT1061 AET10557, AMT1061, AMT2877 Roller - Grooved Machined Solid Steel 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.: 0 11 RAET10954 AMT2877, AMT2875, AMT2875, Steel Roller - Grooved Machined Solid 0 11 RAET10954 AMT2877, AMT2879 Steel 0 12 RAMT1443 Roller - Grooved Machined Solid 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.: 0 12 RAMT1443 AMT1443, AMT2879 Roller - Grooved Machined Solid 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.: 0 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings. 0 20 RAET10632 AET10632 Overhaul Kit - Roller 0 21 RAET10632 AET10632 Overhaul Kit - Roller 0 22 R100130 Overhaul Kit - Roller 0 <th>Reprod</th> <th>R. R.</th> <th>Replaces John Deere 3235B Reel Mow Parts Heavy Cutting Unit Front Rollers</th> <th>ver</th> <th></th>	Reprod	R. R.	Replaces John Deere 3235B Reel Mow Parts Heavy Cutting Unit Front Rollers	ver				
10 RAMT1061 AMT1061, AMT2877 Roller - Grooved Machined Solid Steel 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.: 0 11 RAET10954 AET10954, AMT2875, AMT2879 Roller - Grooved Machined Solid Steel 0 11 RAET10954 AET10954, AMT2879 Roller - Grooved Machined Solid Steel 0 12 RAMT1443 AMT1443, AMT2879 Roller - Grooved Machined Solid MAT2879 0 12 RAMT1443 AMT1443, AMT2879 Roller - Grooved Machined Solid MAT2879 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings. Extended length body.: 0 Overhaul Kits 0 Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: 0 22 R100130 Overhaul Kit - Roller 0 Detail Description: Includes 2 ea:: R302-55 Grease Zerks, R114-3717 Seals R112-5290 Bearings & R114-3745 Locknuts: 0 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea:: R112-7494 Seals; 2 ea:: R302-5 Grease Zerks, R114-3717 Seals R112-5290 Bearings & R114-3745 Locknuts:			-	Qty Req	Order Quantity			
pump" style bearings.: AET10954, AMT2875, AMT2875, AMT2879 Roller - Grooved Machined Solid Steel 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.: 0 12 RAMT1443 AMT1443, AMT2879 Roller - Grooved Machined Solid Steel 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings. Extended length body.: 0 Overhaul Kits 0 20 RAET10632 AET10632 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: 0 22 R100130 Overhaul Kit - Roller 0 Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 23 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seal: R112-5290 Bearings & R114-3745 Locknuts: 0 Other Parts Available 30 R500513 Tube - Only Grooved Roller 1	10	RAMT1061	AMT1061, Roller - Grooved Machined Sc	olid 0				
11 RAET10954 AMT2875, AMT2875, Steel Roller - Grooved Machined Solid 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.: 0 12 RAMT1443 AMT1443, AMT2879 Roller - Grooved Machined Solid 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body:: 0 Overhaul Kits 0 20 RAET10632 AET10632 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: 0 22 R100130 Overhaul Kit - Roller 0 Detail Description: Includes 2 ea: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 0 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea:: R112-7494 Seals; 2 ea:: R302-5 Grease Zerks, R114-3717 Seals: R112-5290 Bearings & R114-3745 Locknuts: 0 0 Detail Description: Includes 4 ea:: R112-7494 Seals; 2 ea:: R302-5 Grease Zerks, R114-3717 Seals: R112-5290 Bearings & R114-3745 Locknuts: 0 23 R114-5430 Overhaul Kit - Roller 0 0 </td <td></td> <td></td> <td></td> <td>e "water-</td> <td></td>				e "water-				
pump" style bearings.: AMT1443, AMT1443, AMT2879 Roller - Grooved Machined Solid Steel 0 12 RAMT1443 AMT2879 Steel 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.: 0 Overhaul Kits 0 20 RAET10632 AET10632 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: 0 22 R100130 Overhaul Kit - Roller 0 Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 23 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals; R112-5290 Bearings & R114-3745 Locknuts; 0 Other Parts Available 30 R500513 Tube - Only Grooved Roller 1	11	RAET10954	AMT2875, Roller - Grooved Machined Sc	olid 0				
12 RAM11443 AMT2879 Steel 0 Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.: 0 Overhaul Kits 20 RAET10632 AET10632 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: 22 22 R100130 Overhaul Kit - Roller 0 Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 23 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals: R112-5290 Bearings & R114-3745 Locknuts: 0 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals: R112-5290 Bearings & R114-3745 Locknuts: 0 Other Parts Available 30 Tube - Only Grooved Roller 1								
pump" style bearings. Extended length body.: Overhaul Kits 20 RAET10632 AET10632 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: 0 22 R100130 Overhaul Kit - Roller 0 Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 0 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals: R112-5290 Bearings & R114-3745 Locknuts: 0 Other Parts Available 30 R500513 Tube - Only Grooved Roller 1	12	RAMT1443	,	olid 0				
20 RAET10632 AET10632Overhaul Kit - Roller0Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:2222 R100130 Overhaul Kit - Roller0Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:023 R114-5430 Overhaul Kit - Roller0Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seal: R112-5290 Bearings & R114-3745 Locknuts:0Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seal: R112-5290 Bearings & R114-3745 Locknuts:Other Parts Available30 R500513 Tube - Only Grooved Roller1				e "water-				
Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:22R100130Overhaul Kit - Roller0Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:023R114-5430Overhaul Kit - Roller0Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals R112-5290 Bearings & R114-3745 Locknuts:0Other Parts Available30R500513Tube - Only Grooved Roller1)verh	aul Kits						
Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: 22 R100130 Overhaul Kit - Roller 0 Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 0 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals 0 Meter Parts Available 30 R500513 Tube - Only Grooved Roller 1	20	RAET10632	AET10632 Overhaul Kit - Roller	0				
Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals R112-5290 Bearings & R114-3745 Locknuts: Other Parts Available 30 R500513	1	Bearing, R25						
23 R114-5430 Overhaul Kit - Roller 0 Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals R112-5290 Bearings & R114-3745 Locknuts: Other Parts Available 30 R500513 Tube - Only Grooved Roller 1	22	R100130	Overhaul Kit - Roller	0				
Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals R112-5290 Bearings & R114-3745 Locknuts:Other Parts Available30R500513Tube - Only Grooved Roller1	,	Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:						
R112-5290 Bearings & R114-3745 Locknuts: Other Parts Available 30 R500513 Tube - Only Grooved Roller 1	23	R114-5430	Overhaul Kit - Roller	0				
30 R500513 Tube - Only Grooved Roller 1				1-3717 Seals,				
	Other	Parts Avail	able					
	30	R500513	Tube - Only Grooved Roller	1				
31 R237-54 046731, O-Ring - Small 2	31	R237-54	U46731, O-Ring - Small U6731	2				

Replaces John Deere 3235B Reel Mower Parts

Heavy Cutting Unit Front Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R254-78	JD8188	Tapered Bearing Cone	2	
33	R254-79	JD8226	Cup - Bearing	2	
	Detail Description:	Use R254-79M installation	mandrel to properly install race.:		
34	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2	
35	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
36	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2	
37	RET15755	ET15755	Seal - Oil	4	
38	RET15756	ET15756, MT1739, MT739	Seal	2	
39	RET17515	ET17515	Shaft - Roller	1	
40	R500511		Roller End - Threaded 3	2	
41	R150673		Washer - 3 Repairable Roller	11	
42	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	10	
43	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
44	R170714	E14814	Fitting - Pressure Relief	2	
45	R500559	BM18680, MT18680	Scraper Kit - Grooved Roller	1	
	Detail Description:	Fits John Deere AET11262 8	AMT2966 Grooved Roller Only:		

45R500573Scraper Kit - SET/51Detail Description: Fits R&R R500512 Roller Only & Incl R500572 Scraper:

46 **R500558**

Scraper - Grooved Roller

5

Replaces John Deere 3235B Reel Mower Parts

Heavy Cutting Unit Front Rollers

Item R&ROEMQtyOrderNoPart No.DescriptionReqQuantity

Tech Note: Fits OEM Roller Only:

Detail Description: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller:

47	R34M7010	34M7010	Pin - Spring	5
48	RMT2407	MT2407	Bracket - Roller Scraper	10
49	R03M7221	03M7221	Bolt - Carriage M6 x 16	20
50	RET17629	ET17629	Spring - Torsion LH	5
51	RET17757	ET11757, ET17757	Pin - Scraper	5
52	R14M7303	14M7303	Nut - 6mm x 1.0 Flanged	14
53	R03M7251	03M7251	Bolt - Gr. Roller Scraper	30
54	RET17630	ET17630	Spring - Torsion RH	5
55	R500571	MT2369	Bar - Scraper	5
56	RMT5159	MT5159	Scraper - Fits J.D. LH End	5
57	RMT2341	MT2341	Section - Grooved Scraper 4 Tooth	5
58	RMT2340	MT2340	Scraper - Fits J.D. Center	5
59	RMT2342	MT2342	Section - Grooved Scraper 3 Tooth	5
60	RMT5158	MT5158	Scraper - Fits J.D. RH End	5
61	R500572		Scraper - Fits R500512 Only	5
62	RMT2595	MT2595, MT2895	Scraper Blade - Solid Roller	1
63	RBM17684	BM17684	Scraper Kit - Solid Roller SET/5	1
	Datail Description Induda	- 20 ag DO2M7221 Date	D14447202 Nutt E age D24447010 Dig	

Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:

Replaces John Deere 3235B Reel Mower Parts



Heavy Cutting Unit Front Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
64	R21M7246	21M7246	Screw	6		
69	RAA35741	AA35741, AET10129, TCA22836	Bearing	2		
	Detail Description: 1/4" Sid	de Hole:				
70	RAET10139	AET10139	Cable - Roller Scraper	1		
71	RU45916	14M7298, U45916	Locknut - 10-24 ESNA	2		
72	R150650		Roller End - 2 Repairable	2		
73	R150690		Screw - Set 1/4-20 x 1/4	4		
74	R303558	ET15220	Bearing - Roller	2		
75	R305115	ET15219	Seal - Roller	2		
76	R150652		Washer - 2 Roller	33		
77	R150651		Spacer - 2-3/8 Roller	34		
78	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	2		
79	R500534		Bearing - with Cup	2		
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:					
80	R1203821		Shaft - Fusion Roller	1		
81	R114-3717		Seal	2		
82	R112-5290		Bearing - Stainless	2		
83	R112-7494		Seal	4		
84	R114-3745		Locknut - Bearing - Stainless	2		

R&R Products	Replaces John Deer Parts Heavy Cutting Unit Front Rollers	e 3235B Reel Mower		
ltem R&R	OEM	Description	Qty	Order
No Part No.	Part No.		Req	Quantity

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Seal

253-122

2

85 **R253-122**