

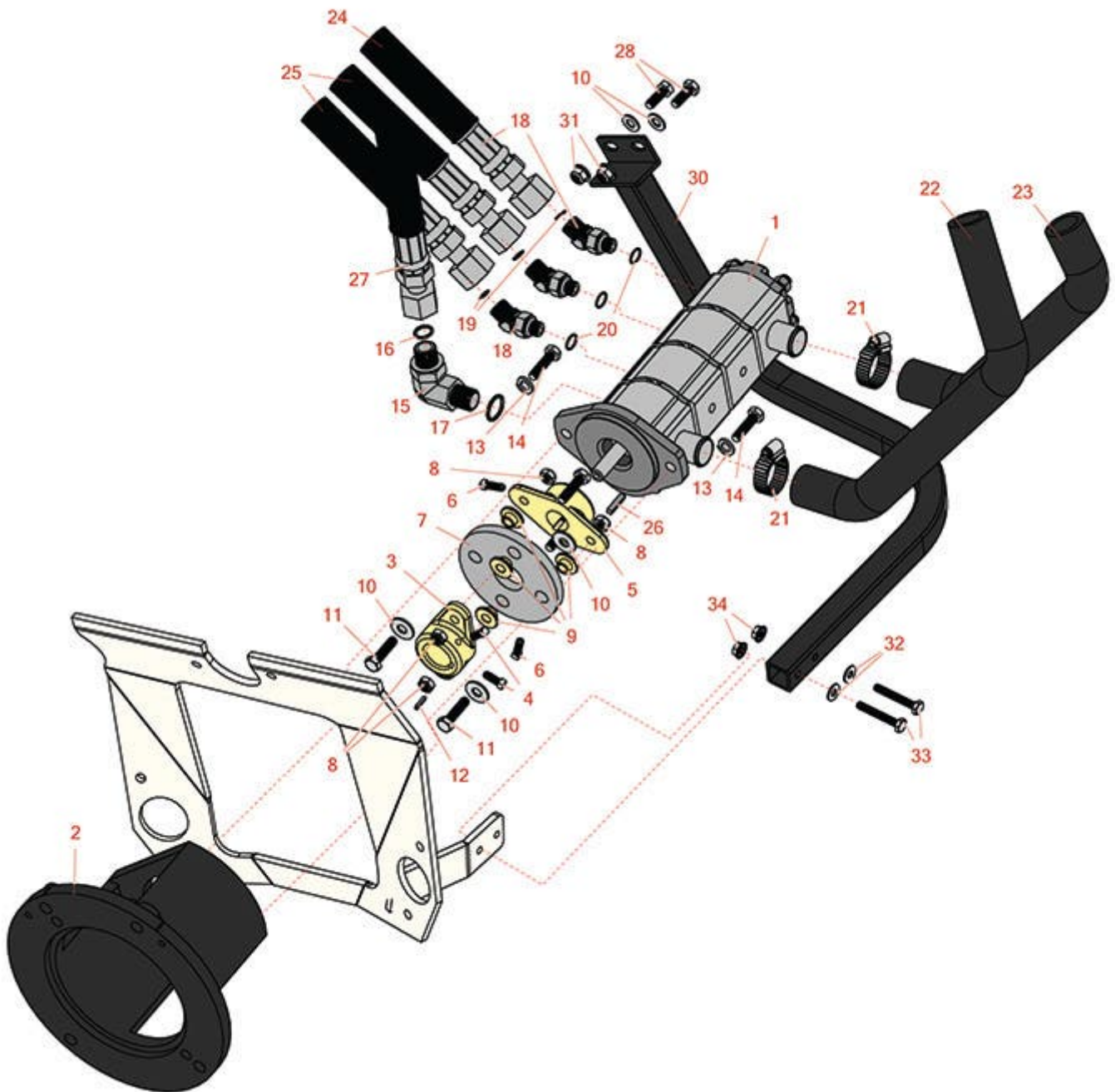


# Replaces R&R Products Versa-Green

## 1860 Parts

Traction Unit

Hydraulic Gear Pump



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| Item No | R&R Part No.       | OEM Part No.                                                                                                                                                                     | Description                  | Qty Req | Order Quantity |
|---------|--------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 1       | <b>R107-2565</b>   | R107-2565-03                                                                                                                                                                     | Gear Pump - 4 Section        | 1       |                |
| 2       | <b>R83-1060-03</b> | R83-1060                                                                                                                                                                         | Adapter - Pump               | 1       |                |
| 3       | <b>R27-1960</b>    | R110-5236                                                                                                                                                                        | Hub - Engine                 | 1       |                |
| 4       | <b>R3241-2</b>     | R01-163-0100,<br>R31-6770,<br>R3241-1                                                                                                                                            | Screw - Set Sq.HD. 1/4 x 5/8 | 2       |                |
| 5       | <b>R27-1970</b>    |                                                                                                                                                                                  | Hub - Pump                   | 1       |                |
| 6       | <b>R3241-6</b>     |                                                                                                                                                                                  | Screw - Set Sq. HD. 1/4 x3/4 | 2       |                |
| 7       | <b>R44-2230</b>    | R115-4523,<br>R27-6560,<br>R80-8650                                                                                                                                              | Coupling - Rubber - Pump     | 1       |                |
| 8       | <b>R3296-29</b>    | 3296-29,<br>R1-804256,<br>R915662P                                                                                                                                               | Locknut - 5/16-18 ESNA       | 4       |                |
| 9       | <b>R27-6600</b>    |                                                                                                                                                                                  | Spacer - Pump Coupling       | 4       |                |
| 10      | <b>R453009</b>     | 3256-3,<br>R01-166-0400,<br>R24-10-BD,<br>R24-9-AD,<br>R24H1136,<br>R32-9650,<br>R3256-2,<br>R3256-23,<br>R3256-67,<br>R3290-217,<br>R3556-3,<br>R4-2390,<br>R452006,<br>R7-0152 | Washer - Flat 5/16 SAE       | 4       |                |
| 10      | <b>R310266</b>     | 3256-3,<br>R09056,<br>R452004                                                                                                                                                    | Washer - Flat 5/16 USS       | 4       |                |

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|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 11      | R400190      | R01-150-0720,<br>R01-178-0510,<br>R30-8680,<br>R322-6,<br>R513343                                                                                          | Bolt - Hex HD 5/16-18 x 1-1/4 GR5 | 4       |                |
| 12      | R1164        | R10-7070,<br>R48-004-1931,<br>R62-3380,<br>R66-004-3221,<br>R85-9020,<br>RM-01-D-1164                                                                      | Key - 1/4 x 1/4 x 1               | 1       |                |
| 13      | R3253-21     | 3253-21,<br>R215-51,<br>R30-8470,<br>R7-1912,<br>RMT3949                                                                                                   | Washer - Lock 3/8                 | 2       |                |
| 14      | R400264      | 323-7,<br>R01-150-0180,<br>R01-178-0610,<br>R19H1732,<br>R20-48-AD,<br>R20-48-AGD,<br>R32-9160,<br>R3224-3,<br>R323-29,<br>R323-7,<br>R400264,<br>R908035P | Bolt - Hex HD 3/8-16 x 1-1/4      | 2       |                |
| 15      | R340-105     |                                                                                                                                                            | Hydraulic Fitting                 | 1       |                |
| 16      | R237-30      | R23-6320                                                                                                                                                   | O-Ring - Seal                     | 1       |                |
| 17      | R237-80      | R327-80                                                                                                                                                    | O-Ring                            | 1       |                |
| 18      | R340-87      | R340-106                                                                                                                                                   | Hydraulic Fitting                 | 3       |                |
| 19      | R237-22      | R107-8844,<br>R232-72,<br>R237-78                                                                                                                          | O-Ring                            | 3       |                |
| 20      | R237-42      | R31-4160,<br>R339897                                                                                                                                       | O-Ring                            | 3       |                |

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| Item No                                                                                                                                                                              | R&R Part No.     | OEM Part No.                        | Description                                  | Qty Req | Order Quantity |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|-------------------------------------|----------------------------------------------|---------|----------------|
| 21                                                                                                                                                                                   | <b>R2412-34</b>  | R31-0120                            | Clamp - Hose .75-1.5                         | 1       |                |
| <i>Detail Description: Stainless steel hose clamp with 5/16" slotted hex head, heat treated carbon steel, plated with zinc plus trivalent chromate for long lasting protection.:</i> |                  |                                     |                                              |         |                |
| 22                                                                                                                                                                                   | <b>R150595</b>   |                                     | Hose - Inside Inlet - Pump                   | 1       |                |
| 23                                                                                                                                                                                   | <b>R83-0910</b>  |                                     | Hose - Outside Inlet - Pump                  | 1       |                |
| 24                                                                                                                                                                                   | <b>R150644</b>   |                                     | Hydraulic Hose Assy - Valve to Pump          | 1       |                |
| 25                                                                                                                                                                                   | <b>R150643</b>   |                                     | Hydraulic Hose Assy - Valve to Pump          | 2       |                |
| 26                                                                                                                                                                                   | <b>R150579</b>   |                                     | Key - Sq 3/16 x 3/16 x 7/8                   | 1       |                |
| 27                                                                                                                                                                                   | <b>R150627</b>   |                                     | Hydraulic Hose Assy - Drive Motor - RH Upper | 1       |                |
| 28                                                                                                                                                                                   | <b>R322-4</b>    | R3290-115,<br>R908018P              | Bolt - Hex HD 5/16-18 x 7/8                  | 2       |                |
| 30                                                                                                                                                                                   | <b>R83-1940G</b> |                                     | Guard - Hyd Pump -4 Stage - Black            | 1       |                |
| 31                                                                                                                                                                                   | <b>R445722</b>   | R30-8980,<br>R32128-2,<br>R32128-20 | Nut - Serrated Washer                        | 2       |                |
| 32                                                                                                                                                                                   | <b>R453023</b>   | R3256-1,<br>R3256-72                | Washer - Flat 1/4                            | 2       |                |
| 33                                                                                                                                                                                   | <b>R400118</b>   |                                     | Bolt - Hex HD 1/4-20 x 1-3/4 GR5             | 2       |                |
| 34                                                                                                                                                                                   | <b>R32128-33</b> |                                     | Nut - 1/4-20 Flanged Serr                    | 2       |                |

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