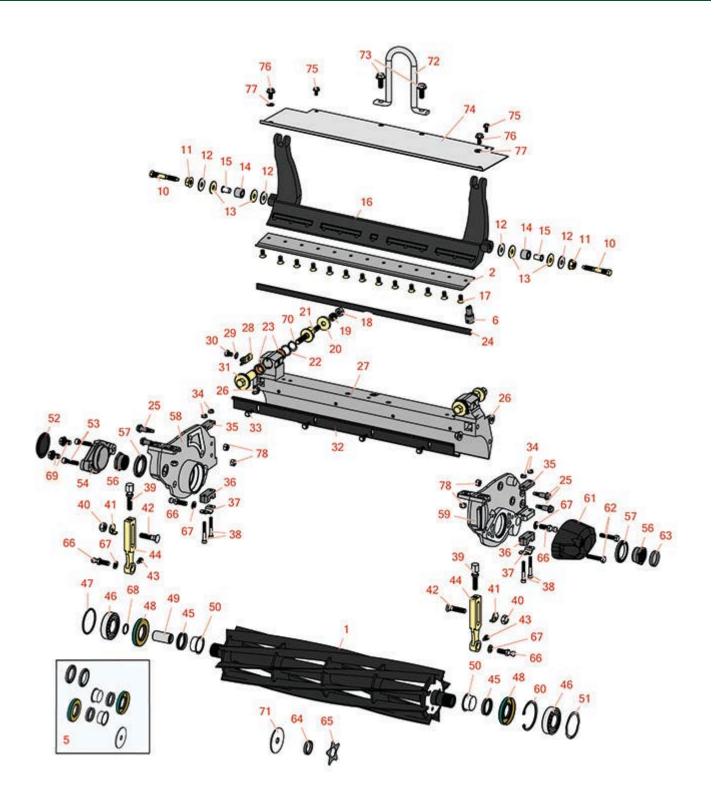




*Dual Adjust Cutting Unit Reel & Bedknife* 



Repro	& R ducts	Replaces R&R I 1860PS Parts Dual Adjust Cutting Ur Reel & Bedknife	<b>Products Versa-Green</b>	
	R&R	OEM	Qty	Orde
	Part No. Reels Lifetim	Part No.	Description Req	Quantity
1	R115-5370	R150175	Reel - 14 Blade 1	
	then hardene bedknives. Al Reels are the	ed to RC46-49 to match the t ll R&R Reels are cylindrically <u>{</u> n precision computer balanc	nanufactured from high carbon-boron alloy steel and remper of our bedknives and original equipment ground on bearing surfaces and then relief ground. ced for extended bearing and reel life. R&R Products naterial and workmanship for the life of the reel under	
1	R150748		Reel - 14 Blade Razor Series 1 Low Drag 21	
	hardened to premium ser ground and p are guarante	RC48-51 to match the tempe ies bedknives. All R&R Reels o precision computer balanced red against defects in materio	nanufactured from a special high alloy steel and then er of our Razor bedknives and original equipment are cylindrically ground on bearing surfaces, relief d for extended bearing and reel life. R&R Products Reels al and workmanship for the life of the reel under the life from Razor reels over standard reels.:	
1	R105-5792		Reel - 11 Blade 1	
	then hardene bedknives. Al Reels are the	ed to RC46-49 to match the t ll R&R Reels are cylindrically a n precision computer balanc aranteed against defects in m	nanufactured from high carbon-boron alloy steel and remper of our bedknives and original equipment ground on bearing surfaces and then relief ground. ced for extended bearing and reel life. R&R Products naterial and workmanship for the life of the reel under	
1	R105-5793		Reel - 8 Blade 1	
	then hardene bedknives. Al Reels are the	ed to RC46-49 to match the t ll R&R Reels are cylindrically g n precision computer balanc aranteed against defects in m	nanufactured from high carbon-boron alloy steel and remper of our bedknives and original equipment ground on bearing surfaces and then relief ground. ced for extended bearing and reel life. R&R Products naterial and workmanship for the life of the reel under	
R&R I	Bedknives, Lij	fetime Guaranteed		
2	R150466	R63-8600, R94-6393	Bedknife - Super Thick .312 - 1 1.00 HOC	



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ltem <b>R&amp;R</b>	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>R94-6392</b>	R57-4970, R62-2500	Bedknife - High Cut .312 - 1.00 HOC	1
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 <b>R93-4264</b>	R57-4960, R63-8470	Bedknife - Low Cut .187 - 1.00 HOC	1
2 893-4204	R63-8470	HOC	I

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R93-4262	R62-8250, R65-8250	Bedknife - Micro Cut .062187 HOC	1
2	R93-4262	•		1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R115-1881** 

Bedknife - Razor Tool Steel - 21 Tournament Cut .125 - .500 1 HOC



•	Reel & Deukinje			
ltem <b>R&amp;R</b>	OEM		Qty	Order
No Part No.	Part No.	Description	Reg	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

### 2 **R115-1880**

Bedknife - Razor Tool Steel - 21 Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

#### 2 **R150492**

Bedknife - Razor Tool Steel - 21 Micro Cut Ext

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

#### **Overhaul Kits**

#### 5 **R106-6937**

Kit - Reel Seal

1

Detail Description: Includes: 2 ea: R106-6927 Sleeve, R106-6926 Inner Seal, R253-134 Outer Seal, R106-6929 V-Ring; & 1 ea: R104-0532 Washer:

#### Service Tools

#### 6 **R51-0880**

Bedknife Screw Driver Tool

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Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

### **Other Parts Available**



# **Replaces R&R Products Versa-Green 1860PS Parts**



Dual Adjust Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
10	R65-6270	R119-4050	Bolt - Bed Bar	2	
11	R32128-48		Locknut - 7/16-20 Flanged	2	
12	R52-2860	R119-4150	Washer - Bed Bar Pivot	4	
13	R52-2900		Washer - Nylon	4	
14	R63-9510	R63-9480	Bushing - Rubber For Bed Bar	2	
15	R52-2890		Bushing - Flanged	2	
16	R106-2648-01		Bed Bar	1	
16	R150176		Bed Bar - Fits R&R Units Only	1	
17	R150476	R170476, R3-3816, R52-4910, R57-4910	Screw - Bedknife 5/16-18 x 5/8	13	
17	R119-4151		Screw - Bedknife 5/16-18 x 17/32	13	
18	R33025-00		Locknut - 10mm x 1.5 Jam	2	
19	R99-3755		Spring - Bed Bar Adjusting	2	
20	R99-2098		Washer - Bed Bar Adjuster	2	
21	R99-2096		Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
22	R106-5335		Wave Washer - Reel Adjusting	2	
23	R106-5344		Bushing - Flanged and Keyed	4	
24	R106-2619		Seal - Strip	1	
25	R105-5774		Bolt - Shoulder	4	
26	R98-0668		Nut - Whiz Lock	4	
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Dual Adjust Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R119-9303	R105-5799	Frame - Crossmember	1	
28	R99-2097		Detent - Bed Bar Adjuster	2	
29	R3255-8		Washer - Lock 5/16 Ext	2	
30	R33114-010		Bolt - Hex HD M8-1.25 x 10	2	
31	R106-6921	R106-5334, R114-4634	Shaft - Bed Bar Adjustment Assy	2	
31	R106-5363		Shaft - Adjusting - Bed Bar - Stainless	2	
32	R106-6924-03	R106-2617-03	Cut-Off Bar	1	
33	R110-3986	R48-8870, R56-6380	Screw - M6 x 1.0 x 20mm	4	
34	R33003-00	R65-7980	Hex Nut - Flanged 6-1.0mm	4	
35	R105-5711	R119-4165	Shim - Roller	2	
36	R105-5710	R119-4166	Spacer - Roller	2	
37	R105-5712	R119-4157	Retainer - Roller	2	
38	R106-2603		Bolt - Shoulder M6-1.0 x 45	4	
39	R106-2635		Screw - HOC 2-7/16	2	
39	R110-7352		Screw - HOC 2 5/8 Stainless	2	
40	R106-4668		Locknut - 10mm x 1.5 Top Lock	2	
41	R104-2603	R119-4158	Washer - HOC Bracket	2	
42	R150647	R105-5342	Plow Bolt - HOC - Front Roller	2	
43	R48-7610	R33113-012	Bolt - Hex HD Nyloc M6 x 12	2	
44	R99-3781		Bracket - Front Roller 5 Oal	2	





Dual Adjust Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty <b>Orde</b> Req <b>Quantity</b>
44	R107-3502		Bracket - Front Roller 5-1/4 Oal	2
44	R110-7351		Bracket - High HOC - 5 1/4	2
45	R106-6929		V-Ring - Reel	2
46	R93-2489		Bearing - Reel	2
47	R106-2607		O-Ring - Reel	1
48	R106-6926		Inner Seal - Reel	2
49	R94-4507		Coupling - Reel	1
50	R106-6927		Speedi-Sleeve - Reel	2
51	R105-5700	R115-5258	Wave Washer - Bearing	1
52	R150485	R2410-30	Cap - Protective Bearing Housing	1
53	R94-3559		Screw - Hex Socket Head	2
54	R104-9447		Adapter - Motor	1
56	R105-5706		Locknut - Reel	2
57	R253-134		Outer Seal	2
58	R105-5797G		Side Plate - RH - Fits R&R Units Only	1
59	R105-5795G		Side Plate - LH - Fits R&R Units Only	1
60	R106-6914	RSG427541	Snap Ring - Internal	1
61	R105-5709		Weight	1
62	R33114-040	R42-9530	Screw - Hh M8-1.25 x 40 CL8.8	2
63	R105-5708	R121-4609	Plug - Expansion	1





Dual Adjust Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
64	R70-1350		Spacer - 1/4 Fits Groomer Shaft	84	
65	R95-5719		Blade - Groomer	41	
66	R94-2958	R2411-7	Stud - Alloy Ball Joint	2	
67	R3254-6	446142, R01-166-0010, R01-166-0280, R01-166-0610, R12H304, R3253-5, R3254-18, R3290-223, R446140, R446142, R48-9370	Washer - Lock 3/8	2	
68	R105-5775		Retaining Ring - Reel Coupling	1	
69	R106-2633		Bolt - Hex Washer M10-1.5 x 16	2	
70	R32120-93		Snap Ring - HD	2	
71	R104-0532		Washer - Pulley	1	
72	R105-5740		Hook - Lift	1	
73	R33115-025	R48-7780	Bolt - Hex HD M10-1.5 x 25	2	
74	R106-2600G		Grass Shield	1	
75	R104-2628		Bolt - Hex Washer M6-1.0 x 12	2	
76	R33114-016	R19M7162, R42-9230, R42-9270, R48-7690, R48-7700	Bolt - Hx HD 8mm x 1.25 x 15	2	



No	Part No.	Part No.	Description	Req	Quantity
77	R453009	3256-3, R01-166-0400, R24-10-BD, R24-9-AD, R24H1136, R32-9650, R3256-2, R3256-23, R3256-67, R3290-217, R3556-3, R4-2390, R452006, R7-0152	Washer - Flat 5/16 SAE	2	
78 I	R33024-00		Locknut - 8mm x 1.25	4	