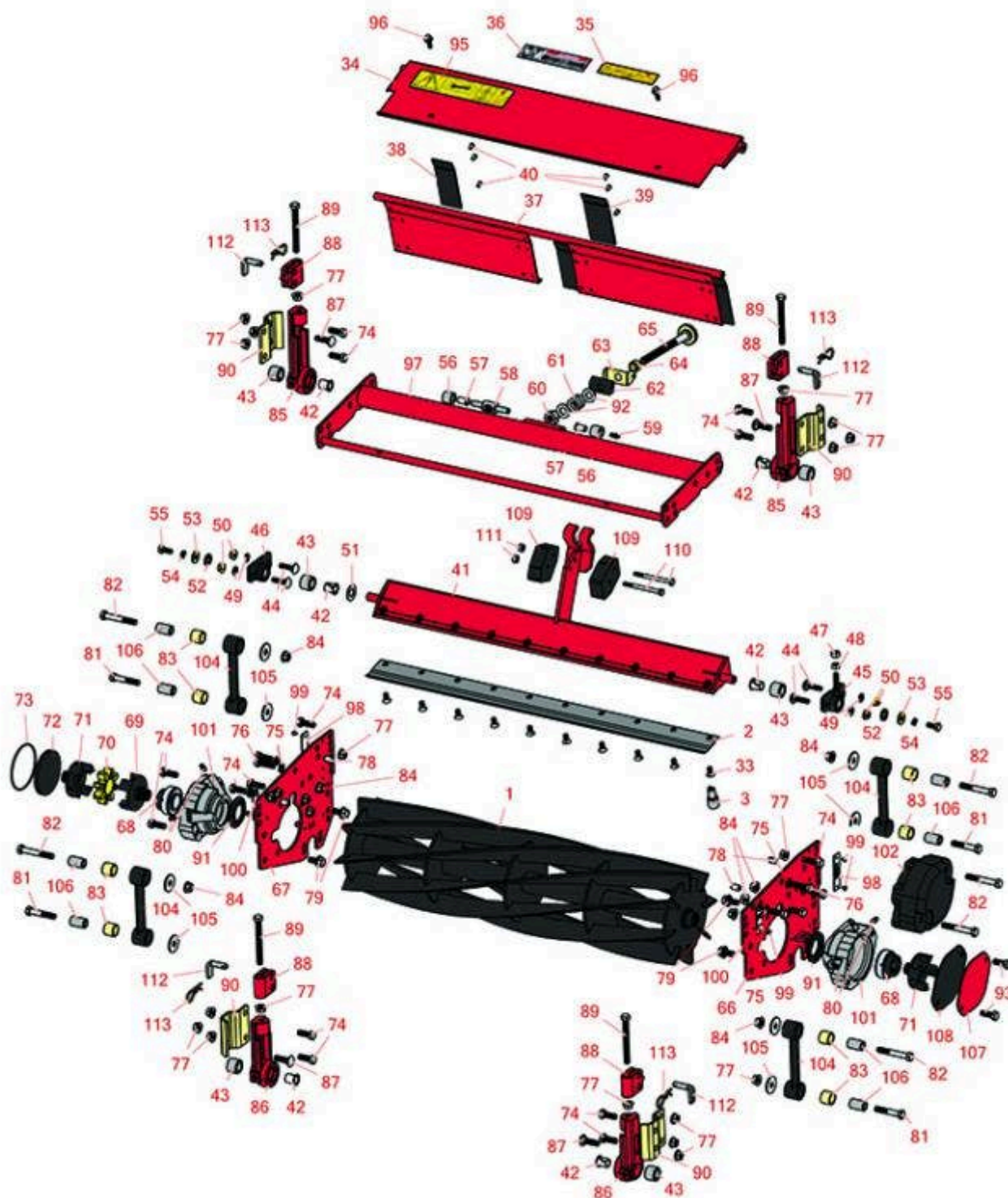




Replaces Toro Reelmaster 3100-D Parts

27in Cutting Unit - Models 03210, 03237 & 03239

Reel & Bedknife



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Replaces Toro Reelmaster 3100-D Parts

27in Cutting Unit - Models 03210, 03237 & 03239
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R94-3631	93-8839, 94-3631, 99-3468, 99-3482	Reel - 5 Blade Fits 27x7	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R94-3630	93-8833, 94-3630, 99-3469, 99-3483	Reel - 8 Blade Fits 27x7	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R105-6768	105-6768	Reel - 11 Blade 27x7	1	
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Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

R&R Bedknives, Lifetime Guaranteed

2	R62-5180	105-6785, 61-0800, 62-5180	Bedknife - Lowcut - 27 in Unit	1	
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27in Cutting Unit - Models 03210, 03237 & 03239
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R104-1380	104-1380	Bedknife - Highcut - 27 in Unit	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R150469		Bedknife - Razor Tool Steel - 27 x 1/2 Fairway	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	R112-8910	112-8910	Bedknife - Razor Tool Steel - 27 High Cut	0	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Service Tools

3	R51-0880	51-0880	Bedknife Screw Driver Tool	0	
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Detail Description: Easily install and remove bed knife screws with the help of a ratchet with 3/8" drive. Tool manufactured with hardened alloy steel.:

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27in Cutting Unit - Models 03210, 03237 & 03239
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Other Parts Available

33	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	10	
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33	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	10	
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Detail Description: Pre-Packaged in bags of 50:

34	R94-3621	94-3621	Shield - Top Incl. Safety Decal 27 in	1	
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34	R94-5053	94-5053	Shield - Top - Fits 32 in Units	1	
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35	R93-6688	93-6688	Decal - Warning	1	
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36	R67-7960	27-2890, 62-5070, 67-7960	Decal - Warning	1	
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37	R93-8849	61-1130, 93-8817, 93-8849	Shield - Rear Grass Fits 27 in Units	1	
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37	R94-4969	94-4969	Shield - Rear Grass 32 in Units	1	
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38	R61-3280	61-3280	Cover - Rubber Side	2	
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39	R61-3290	61-3290	Cover - Rubber Center	2	
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40	R700382	700382	Rivet - Guard	12	
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41	R95-8739	95-8739, 95-8739-01	Bed Bar - Fits 27 Units	1	
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41	R95-8748	95-8748-01	Bed Bar - Fits 32 Units	1	
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42	R56-9520	56-9520	Bushing - Nyliner	2	
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43	R56-9510	56-9510	Bushing - Rubber For Bed Bar / RI	2	
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27in Cutting Unit - Models 03210, 03237 & 03239
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
44	R3230-2	01-173-0508, 25-25-AGD, 3230-16, 3230-2, 513624, 513633, 513635, 900038P	Bolt - Carriage	4	
45	R16-9769	16-9769	Housing - Bed Bar - Adj. Side	1	
46	R14-4459	14-4459	Housing - w/Bushing For Bed Bar	1	
47	R444754	01-189-0518, 3296-4	Locknut - 5/16-24 Center	1	
48	R3219-2	01-188-0524, 22-12-BJKD, 3219-2, 915720	Nut - 5/16-24 Zinc	1	
49	R3256-74	3256-74	Washer - Flat	4	
50	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
51	R61-1950	61-1950	Washer - Nylon - Bed Bar	1	
52	R62-7120	62-7120	Washer	1	
53	R3256-56	3256-56, 60-4750	Washer	1	
54	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	1	

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27in Cutting Unit - Models 03210, 03237 & 03239
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
55	R322-3	01-150-1420, 01-178-0506, 20-24-AD, 20-24-AGD, 322-3, 48-9270, 513339, 908017P	Bolt - Hex HD 5/16-18 x 3/4	1	
56	R62-5510	52-2870, 62-5510	Bushing	2	
57	R52-2890	52-2890	Bushing - Flanged	2	
58	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
59	R302-18	302-18	Zerk - Grease Press Style	1	
60	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1	
61	R57-5270	57-5270	Spring - Adjusting Handle	1	
62	R93-2892	93-2892	Pivot - Plastic - Bed Bar	1	
63	R95-8752	93-9767, 95-8752	Arm - Spring	1	
64	R93-2959	93-2959	Spacer - Bed Bar Assy	1	
65	R95-8877	106-7536, 93-2957, 95-2762, 95-8877	Handle - Bed Bar Adjustment	1	
66	R94-3697-01	94-3697, 94-3697-01	Plate - Side Reel LH	1	
67	R94-3695-01	94-3695, 94-3695-01	Plate - Side Reel RH	1	
68	R100-4926	100-4926	Bearing - Reel Self Aligning	2	
69	R93-8825	93-8825	Coupling - RH Reel	1	

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27in Cutting Unit - Models 03210, 03237 & 03239

Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
70	R93-8827	93-8827	Spider - Reel Coupling	1	
71	R93-8826	93-8826	Coupling - LH Reel	1	
72	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
73	R353-949	353-949, 60-3520	O-Ring	2	
74	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	10	
75	R3254-6	01-166-0010, 01-166-0280, 01-166-0610, 3253-5, 3254-18, 3254-6, 3290-223, 48-9370	Washer - Lock 3/8	4	
76	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	

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27in Cutting Unit - Models 03210, 03237 & 03239
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
77	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	6	
78	R32121-36	32121-36	Pin-Spring	4	
79	R110-1718	110-1718	Screw-HHF	4	
80	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	4	
81	R323-10	01-150-0680, 01-178-0616, 100-6663, 100-8320, 1489, 20-51-AD, 20-51-AGD, 3224-6, 323-10, 323-35, 908336	Bolt - Hex HD 3/8-16 x 2	4	

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27in Cutting Unit - Models 03210, 03237 & 03239
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
82	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	6	
83	R94-8945	94-8945	Bushing - Bronze - Link Bar	2	
84	R32128-19	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	8	
85	R14-4479	14-4479	Bracket - Assy - Rear Roller	2	
86	R14-4489	14-4489	Bracket - Assy - Front Roller	2	
87	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
88	R61-0420	61-0420, 61-0420-01	Support - HOC	4	
89	R61-0790	323-57, 61-0790	Bolt - Roller Adjustment	4	
90	R61-0910	61-0910	Bracket	4	
91	R105-6761	105-6761	Seal	2	
92	R29-8910-01	29-8910	Washer - Flat 1/2	2	
93	R323-2	01-178-0604, 323-2	Bolt - Hex HD 3/8-16 x 1	2	
95	R93-8064	93-8064	Decal - Warning	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
96	R32144-10	32140-81, 32144-10, 32144-3, 34-140-AMVD	Bolt - 1/4-20 x 3/4 Serrated Hx Wshr	2	
97	R95-8753-01	95-8753, 95-8753-01	Reel Frame - 27 in	1	
97	R95-8755-01	95-8755, 95-8755-01	Reel Frame - 32 in	1	
98	R61-3800	61-3800	Plate - HOC Rear	2	
99	R3290-55	3290-55	Rivet - 5/32 x 3/8 Pop Rivet	8	
100	R61-3790	61-3790	Plate-HOC, Front	2	
101	R99-3404	93-6930, 99-3404	Housing-Bearing	2	
102	R105-0171-03	105-0171-03	Weight-End	1	
104	R16-9759	16-9759	Link Assy	4	
105	R93-8806	93-8806	Washer-Hardened	16	
106	R93-6981	93-6981	Spacer	8	
107	R93-6960	93-6960	Cover - Bearing Holder	1	
108	R94-5979	94-5979	Gasket	1	
109	R99-3472	99-3472	Weight	2	
110	R321-23	321-23	Bolt - Hx HD 1/4-20 x 3	0	
110	R400124	01-178-0420, 20-11-AD, 321-15	Bolt - Hex HD 1/4-20 x 2-1/2 GR5	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
111	R301504	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	2	
112	R71-3690	61-0630, 71-3690	Spade - Bent	4	
113	R3290-467	3290-467	Pin-Hair	4	

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