



Replaces Toro Reelmaster 6500D Parts

Cutting Unit - Models 03853, 03854 & 03856
Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R1504220		Roller - Smooth UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. Shaft length measures 25-1/2":

2	R150700	93-2884, 94-4330, 94-4336, 99-8686	Roller - Grooved Cast Steel	1	
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Detail Description: Constructed with cast steel body and a through shaft. This heavy duty roller uses tapered roller bearings for extended life. Shaft length measures 26-1/2":

3	R1504200		Roller - Smooth UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. Shaft length measures 24-1/4":

4	R150710	93-1250, 94-4331	Roller - Smooth Heavy Duty Tubular Steel	1	
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Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. Shaft length measures 24-1/4":

Overhaul Kits

10	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
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Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

11	R100137	100137	Overhaul Kit - Roller	1	
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Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:

12	R100141	100141	Overhaul Kit - Roller	1	
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Detail Description: Includes 2 ea: R253-117 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Cups, R302-5 Grease Fittings, R3296-15 Locknuts, R5-4038 Wear Sleeves, R150504 Washers:

Other Parts Available

20	R1504230		Shaft - SS Fits R1504220 Roller	1
21	R150702		Shaft - Roller	1
22	R1504210		Shaft - 2 Pc Roller	1
23	R150713		Shaft - Fits RR Rear Roller	1
24	R1503470		Seal - Inner Wiper	2
25	R1503230		Washer - Thrust Outer Keyed	2
26	R1503471		Washer - Thrust SAE660 Bronze	2
27	R150333		Washer - Flat Keyed Outer SS	2
28	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2
29	R253-122	253-122, 30-0640	Seal	2
30	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2

Detail Description: Use R254-79M installation mandrel to properly install race.:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
31	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
32	R253-117	253-117, 253-165	Seal - Outer Triple Lip	2	
33	R5-4038	5-4038, 51-2420	Sleeve - Wear Reel Shaft	2	
34	R150504	66-5620	Washer	2	
35	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
36	R253-152	253-116, 253-152	Seal - Inner Roller	2	
37	R94-4328	94-4328	Shaft - Rear Roller Fits OEM	1	
38	R93-1256	93-1256	Shaft - Fits OEM Rear Roller	1	
39	R94-4329	94-4329	Shaft - Greasable Fits OEM	1	
40	R93-2887	93-2887	Shaft - Roller	1	
41	R500534	1-633585	Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
42	R93-3007	93-3007	Seal	4	
43	R343667	109966, 251-6, 38-7820	Bearing - Ball	4	
43	R38-7820	100-1048, 251-277, 251-5, 38-7820	Bearing - Ball	4	
44	R93-1251	93-1251	Seal	4	
45	R93-1252	93-1252	Seal - Outer	4	
46	R253-70	253-70	Seal	4	
47	R93-2931	93-2931	Washer - Roller Seal	4	
48	R32120-62	32120-62	Ring - Retaining	4	

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