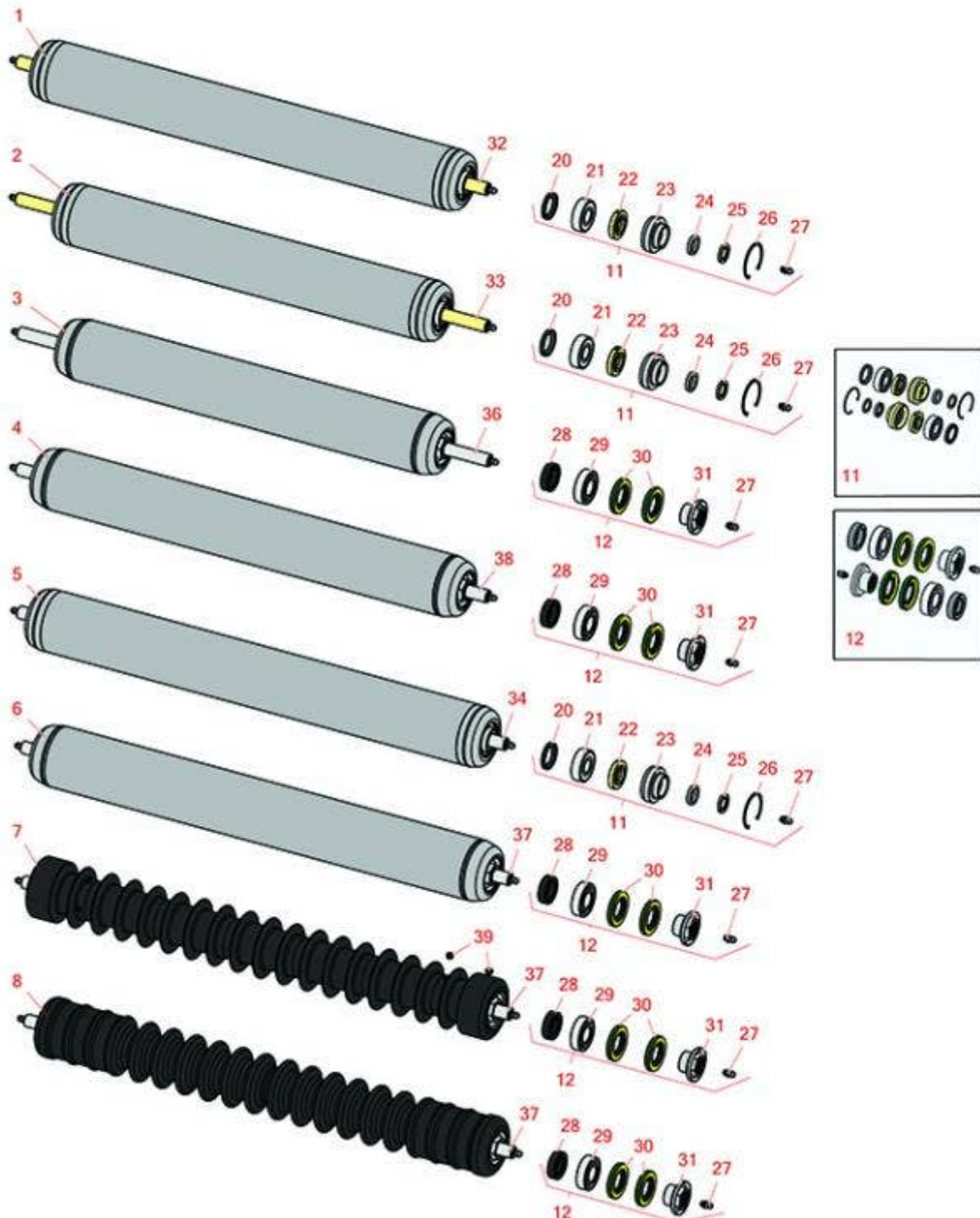




# Replaces Toro Reelmaster 6500D Parts

DPA Cutting Unit - Models 03863 & 03864  
Rollers



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# Replaces Toro Reelmaster 6500D Parts

DPA Cutting Unit - Models 03863 & 03864  
Rollers



| Item No                                                                                                                                                                                                                                                                                                                                                      | R&R Part No.     | OEM Part No.                       | Description                                        | Qty Req | Order Quantity |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|------------------------------------|----------------------------------------------------|---------|----------------|
| <b>R&amp;R Rollers</b>                                                                                                                                                                                                                                                                                                                                       |                  |                                    |                                                    |         |                |
| 1                                                                                                                                                                                                                                                                                                                                                            | <b>R107-4024</b> | 107-4024                           | Smooth Tubular Steel Roller - Long                 | 1       |                |
| <i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearings. (2006 - 2007):</i>                                                                                                                                                                                                                             |                  |                                    |                                                    |         |                |
| 2                                                                                                                                                                                                                                                                                                                                                            | <b>R110-4065</b> | 110-4065                           | Roller - Smooth Tubular Steel                      | 1       |                |
| <i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearings. (2006 - 2007):</i>                                                                                                                                                                                                                             |                  |                                    |                                                    |         |                |
| 3                                                                                                                                                                                                                                                                                                                                                            | <b>R114-5417</b> | 114-5417                           | Roller - Smooth Solid Steel                        | 1       |                |
| <i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable stainless ball bearings. (2008 &amp; Up):</i>                                                                                                                                                                                                                 |                  |                                    |                                                    |         |                |
| 4                                                                                                                                                                                                                                                                                                                                                            | <b>R114-5415</b> | 114-5415                           | Roller - Smooth Tubular Steel                      | 1       |                |
| <i>Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable stainless ball bearings. (2008 &amp; Up):</i>                                                                                                                                                                                                                 |                  |                                    |                                                    |         |                |
| 5                                                                                                                                                                                                                                                                                                                                                            | <b>R110-9605</b> | 110-9605                           | Roller - Smooth Tubular Steel                      | 1       |                |
| <i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearings. (2006 - 2007):</i>                                                                                                                                                                                                                             |                  |                                    |                                                    |         |                |
| 6                                                                                                                                                                                                                                                                                                                                                            | <b>R114-5412</b> | 114-5412                           | Roller - Smooth Tubular Steel                      | 1       |                |
| <i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable stainless ball bearings. (2008 &amp; Up):</i>                                                                                                                                                                                                                 |                  |                                    |                                                    |         |                |
| 7                                                                                                                                                                                                                                                                                                                                                            | <b>R1503911</b>  | 110-4050,<br>114-5400,<br>114-5421 | Roller - Fusion Grooved UHMW Polyethylene          | 1       |                |
| <i>Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life. (2006 &amp; Up):</i> |                  |                                    |                                                    |         |                |
| 8                                                                                                                                                                                                                                                                                                                                                            | <b>R1503915</b>  | 110-9608,<br>114-5421              | Roller - Fusion Grooved UHMW Polyethylene Shoulder | 1       |                |

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design in the center along with shallow grooves on each end to reduce marking in wet conditions and turns on precision stainless ball bearings and double seals for added life.:*

### Overhaul Kits

|    |                  |          |                       |   |
|----|------------------|----------|-----------------------|---|
| 11 | <b>R106-9606</b> | 106-9606 | Overhaul Kit - Roller | 1 |
|----|------------------|----------|-----------------------|---|

*Detail Description: Include 2 ea: R343667 Bearings, R253-70 Seals, R32120-62 Retaining Rings, R93-1251 Seals, R93-1252 Seals, R93-2931 Washers, R93-3007 Seals:*

|    |                  |          |                       |   |
|----|------------------|----------|-----------------------|---|
| 12 | <b>R114-5430</b> | 114-5430 | Overhaul Kit - Roller | 1 |
|----|------------------|----------|-----------------------|---|

*Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

### Other Parts Available

|    |                 |         |      |   |
|----|-----------------|---------|------|---|
| 20 | <b>R93-3007</b> | 93-3007 | Seal | 2 |
|----|-----------------|---------|------|---|

|    |                |                              |                |   |
|----|----------------|------------------------------|----------------|---|
| 21 | <b>R343667</b> | 109966,<br>251-6,<br>38-7820 | Bearing - Ball | 2 |
|----|----------------|------------------------------|----------------|---|

|    |                 |         |      |   |
|----|-----------------|---------|------|---|
| 22 | <b>R93-1251</b> | 93-1251 | Seal | 2 |
|----|-----------------|---------|------|---|

|    |                 |         |              |   |
|----|-----------------|---------|--------------|---|
| 23 | <b>R93-1252</b> | 93-1252 | Seal - Outer | 2 |
|----|-----------------|---------|--------------|---|

|    |                |        |      |   |
|----|----------------|--------|------|---|
| 24 | <b>R253-70</b> | 253-70 | Seal | 2 |
|----|----------------|--------|------|---|

|    |                 |         |                      |   |
|----|-----------------|---------|----------------------|---|
| 25 | <b>R93-2931</b> | 93-2931 | Washer - Roller Seal | 2 |
|----|-----------------|---------|----------------------|---|

|    |                  |          |                  |   |
|----|------------------|----------|------------------|---|
| 26 | <b>R32120-62</b> | 32120-62 | Ring - Retaining | 2 |
|----|------------------|----------|------------------|---|

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| Item No | R&R Part No. | OEM Part No.                                                                                                                                   | Description                   | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 27      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease              | 2       |                |
| 28      | R114-3717    | 114-3717                                                                                                                                       | Seal                          | 2       |                |
| 29      | R112-5290    | 112-5290,<br>251--346,<br>251-346,<br>72-5430                                                                                                  | Bearing - Stainless           | 2       |                |
| 30      | R112-7494    | 112-7494                                                                                                                                       | Seal                          | 4       |                |
| 31      | R114-3745    | 106-6939,<br>108-3151,<br>114-3745,<br>114-5411                                                                                                | Locknut - Bearing - Stainless | 2       |                |
| 32      | R107-3296    | 107-3296,<br>99-5717                                                                                                                           | Shaft - Rear Long Roller      | 1       |                |
| 33      | R110-4060    | 110-4060                                                                                                                                       | Shaft                         | 1       |                |
| 34      | R110-4053    | 110-4053                                                                                                                                       | Shaft - Front Roller          | 1       |                |
| 36      | R114-5410    | 114-5410                                                                                                                                       | Shaft - Short - Rear Roller   | 1       |                |
| 37      | R114-5403    | 114-5403                                                                                                                                       | Shaft - Front Roller          | 1       |                |
| 38      | R114-5407    | 114-5407                                                                                                                                       | Shaft - Long Rear Roller      | 1       |                |
| 39      | R300106      | 104-1835,<br>300106                                                                                                                            | Screw - Set 5/16-18 x 1/4     | 4       |                |

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