



# Replaces Toro Reelmaster 6700D Parts

Cutting Unit - Models 03853, 03854 & 03856  
Rollers



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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers

|   |          |  |                                   |   |  |
|---|----------|--|-----------------------------------|---|--|
| 1 | R1504220 |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|----------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. Shaft length measures 25-1/2":*

|   |         |                                             |                             |   |  |
|---|---------|---------------------------------------------|-----------------------------|---|--|
| 2 | R150700 | 93-2884,<br>94-4330,<br>94-4336,<br>99-8686 | Roller - Grooved Cast Steel | 1 |  |
|---|---------|---------------------------------------------|-----------------------------|---|--|

*Detail Description: Constructed with cast steel body and a through shaft. This heavy duty roller uses tapered roller bearings for extended life. Shaft length measures 26-1/2":*

|   |          |  |                                   |   |  |
|---|----------|--|-----------------------------------|---|--|
| 3 | R1504200 |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|----------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. Shaft length measures 24-1/4":*

|   |         |                     |                                          |   |  |
|---|---------|---------------------|------------------------------------------|---|--|
| 4 | R150710 | 93-1250,<br>94-4331 | Roller - Smooth Heavy Duty Tubular Steel | 1 |  |
|---|---------|---------------------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. Shaft length measures 24-1/4":*

## Overhaul Kits

|    |         |  |                                 |   |  |
|----|---------|--|---------------------------------|---|--|
| 10 | R101399 |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|---------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |         |        |                       |   |  |
|----|---------|--------|-----------------------|---|--|
| 11 | R100137 | 100137 | Overhaul Kit - Roller | 1 |  |
|----|---------|--------|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:*

|    |         |        |                       |   |  |
|----|---------|--------|-----------------------|---|--|
| 12 | R100141 | 100141 | Overhaul Kit - Roller | 1 |  |
|----|---------|--------|-----------------------|---|--|

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|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Includes 2 ea: R253-117 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Cups, R302-5 Grease Fittings, R3296-15 Locknuts, R5-4038 Wear Sleeves, R150504 Washers:*

## Other Parts Available

|    |          |                                                                                         |                                 |   |
|----|----------|-----------------------------------------------------------------------------------------|---------------------------------|---|
| 20 | R1504230 |                                                                                         | Shaft - SS Fits R1504220 Roller | 1 |
| 21 | R150702  |                                                                                         | Shaft - Roller                  | 1 |
| 22 | R1504210 |                                                                                         | Shaft - 2 Pc Roller             | 1 |
| 23 | R150713  |                                                                                         | Shaft - Fits RR Rear Roller     | 1 |
| 24 | R1503470 |                                                                                         | Seal - Inner Wiper              | 2 |
| 25 | R1503230 |                                                                                         | Washer - Thrust Outer Keyed     | 2 |
| 26 | R1503471 |                                                                                         | Washer - Thrust SAE660 Bronze   | 2 |
| 27 | R150333  |                                                                                         | Washer - Flat Keyed Outer SS    | 2 |
| 28 | R3296-15 | 116-7306,<br>32118-5,<br>32127-23,<br>32127-47,<br>3296-15                              | Locknut - 3/4-16 Nylon Jam      | 2 |
| 29 | R253-122 | 253-122,<br>30-0640                                                                     | Seal                            | 2 |
| 30 | R254-79  | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing                   | 2 |

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

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| Item No | R&R Part No. | OEM Part No.                                                                                                                                   | Description                  | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 31      | R254-78      | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813                                                        | Tapered Bearing Cone         | 2       |                |
| 32      | R253-117     | 253-117,<br>253-165                                                                                                                            | Seal - Outer Triple Lip      | 2       |                |
| 33      | R5-4038      | 5-4038,<br>51-2420                                                                                                                             | Sleeve - Wear Reel Shaft     | 2       |                |
| 34      | R150504      | 66-5620                                                                                                                                        | Washer                       | 2       |                |
| 35      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease             | 2       |                |
| 36      | R253-152     | 253-116,<br>253-152                                                                                                                            | Seal - Inner Roller          | 2       |                |
| 37      | R94-4328     | 94-4328                                                                                                                                        | Shaft - Rear Roller Fits OEM | 1       |                |
| 38      | R93-1256     | 93-1256                                                                                                                                        | Shaft - Fits OEM Rear Roller | 1       |                |
| 39      | R94-4329     | 94-4329                                                                                                                                        | Shaft - Greasable Fits OEM   | 1       |                |
| 40      | R93-2887     | 93-2887                                                                                                                                        | Shaft - Roller               | 1       |                |
| 41      | R500534      | 1-633585                                                                                                                                       | Bearing - with Cup           | 2       |                |

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

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|---------|------------------|--------------------------------------------|----------------------|---------|----------------|
| 42      | <b>R93-3007</b>  | 93-3007                                    | Seal                 | 4       |                |
| 43      | <b>R343667</b>   | 109966,<br>251-6,<br>38-7820               | Bearing - Ball       | 4       |                |
| 43      | <b>R38-7820</b>  | 100-1048,<br>251-277,<br>251-5,<br>38-7820 | Bearing - Ball       | 4       |                |
| 44      | <b>R93-1251</b>  | 93-1251                                    | Seal                 | 4       |                |
| 45      | <b>R93-1252</b>  | 93-1252                                    | Seal - Outer         | 4       |                |
| 46      | <b>R253-70</b>   | 253-70                                     | Seal                 | 4       |                |
| 47      | <b>R93-2931</b>  | 93-2931                                    | Washer - Roller Seal | 4       |                |
| 48      | <b>R32120-62</b> | 32120-62                                   | Ring - Retaining     | 4       |                |

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