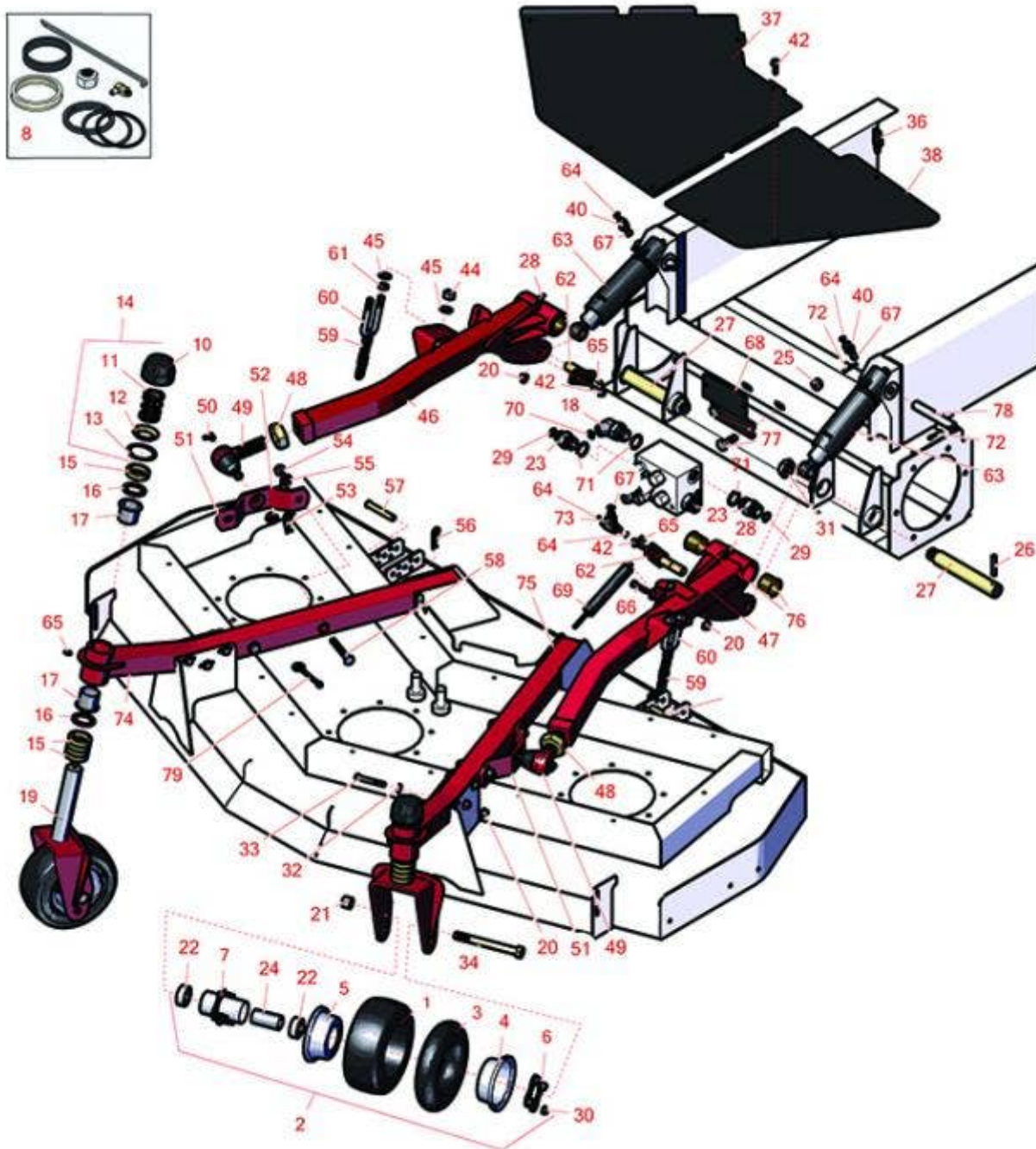




# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30609  
Front Deck Lift Arms



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# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30609  
Front Deck Lift Arms



| Item No                      | R&R Part No.     | OEM Part No.                     | Description                           | Qty Req | Order Quantity |
|------------------------------|------------------|----------------------------------|---------------------------------------|---------|----------------|
| <b>Tires</b>                 |                  |                                  |                                       |         |                |
| 1                            | <b>R150615</b>   | 136-4424                         | Tire - Foam Filled 8-3.5 x 4 Sm 4 Ply | 2       |                |
| 1                            | <b>R93-9939</b>  | 93-9939,<br>98-2877              | Tire - 8x3.50-4 (4 Ply) Sm Pneu       | 2       |                |
| 2                            | <b>R137-5529</b> | 137-5529,<br>93-5974,<br>93-9574 | Wheel Assy - Foam Filled 8x3.5-4SM    | 2       |                |
| 2                            | <b>R93-9938</b>  | 86-0020,<br>93-9938              | Wheel Assy - Castor - Pneu 8x3.50-4   | 2       |                |
| 3                            | <b>R68-8950</b>  | 68-8950                          | Tube - Castor Wheel 9x3.50-4 TR87     | 2       |                |
| 4                            | <b>R95-2741</b>  | 137-5552,<br>95-2741             | Rim - Wheel Half w/o Valve Hole       | 2       |                |
| 5                            | <b>R93-4239</b>  | 93-4239                          | Rim - Wheel Half w/Valve Hole         | 2       |                |
| 6                            | <b>R93-4242</b>  | 93-4242                          | Plate - Caster Wheel                  | 2       |                |
| 7                            | <b>R93-5980</b>  | 93-4238,<br>93-5980              | Hub Assy - w/o Bearings/Spacer        | 2       |                |
| <b>Overhaul Kits</b>         |                  |                                  |                                       |         |                |
| 8                            | <b>R125-4301</b> | 125-4301                         | Kit - Seal                            | 1       |                |
| <b>Other Parts Available</b> |                  |                                  |                                       |         |                |
| 10                           | <b>R92-8861</b>  | 92-5582,<br>92-8861              | Cap - HOC                             | 2       |                |
| 11                           | <b>R92-9726</b>  | 92-9726                          | Spring - Compression                  | 2       |                |
| 12                           | <b>R92-5583</b>  | 92-5583                          | Washer- Cap                           | 2       |                |
| 13                           | <b>R92-5581</b>  | 92-5581                          | Ring - Retaining                      | 2       |                |
| 14                           | <b>R92-9727</b>  | 92-9727                          | Cap Assy - HOC                        | 2       |                |

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Rotary Mower - Model 30609  
Front Deck Lift Arms



| Item No                                         | R&R Part No.        | OEM Part No.                                    | Description                    | Qty Req | Order Quantity |
|-------------------------------------------------|---------------------|-------------------------------------------------|--------------------------------|---------|----------------|
| 15                                              | <b>R69-1510</b>     | 69-1510                                         | Spacer - 1/2 Caster Fork       | 10      |                |
| 16                                              | <b>R69-6860</b>     | 69-6860                                         | Washer - 1/8 - Caster Wheel    | 4       |                |
| 17                                              | <b>R69-6470</b>     | 69-6470                                         | Bushing - Flanged              | 4       |                |
| <i>Tech Note: Serial # 401170001-:</i>          |                     |                                                 |                                |         |                |
| 17                                              | <b>R93-4510</b>     | 93-4510                                         | Bushing                        | 4       |                |
| <i>Tech Note: Serial # 400000000-401170000:</i> |                     |                                                 |                                |         |                |
| 18                                              | <b>R340-156</b>     | 340-156                                         | Hydraulic Fitting              | 1       |                |
| 19                                              | <b>R104-0762-01</b> | 104-0762-01                                     | Caster Fork                    | 2       |                |
| 20                                              | <b>R104-8301</b>    | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged | 11      |                |
| 21                                              | <b>R3296-53</b>     | 3296-53                                         | Locknut - 5/8-11 ESNA Yellow   | 2       |                |
| 22                                              | <b>R108-9017</b>    | 108-9017,<br>120-3366                           | Bearing-Stainless              | 2       |                |
| 23                                              | <b>R340-9</b>       | 340-9                                           | Fitting - Straight Connector   | 3       |                |
| 24                                              | <b>R93-4241</b>     | 93-4241                                         | Spacer - Caster Wheel          | 2       |                |
| 25                                              | <b>R32128-23</b>    | 32128-23,<br>3218-23,<br>99-5107                | Nut - Lock Hex Flanged 1/2-13  | 2       |                |
| 26                                              | <b>R32121-110</b>   | 32121-110                                       | Roll Pin - Slotted             | 2       |                |
| 27                                              | <b>R100-3017</b>    | 100-3017                                        | Pin - Lift Arm                 | 2       |                |
| 28                                              | <b>R700414</b>      | 302-11,<br>302-19,<br>302-4,<br>32-8170         | Zerk - Grease 1/4-28 45 Deg    | 2       |                |
| 29                                              | <b>R237-58</b>      | 237-58                                          | O-Ring                         | 3       |                |

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# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30609  
Front Deck Lift Arms



| Item No | R&R Part No.        | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                      | Qty Req | Order Quantity |
|---------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 30      | <b>R32128-16</b>    | 32128-16                                                                                                                                                                                                                                                                                                                       | Locknut - 5/16-24 Flanged Top    | 8       |                |
| 31      | <b>R3296-49</b>     | 3296-49                                                                                                                                                                                                                                                                                                                        | Locknut - 1 in 14                | 2       |                |
| 32      | <b>R453011</b>      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc     | 10      |                |
| 33      | <b>R400274</b>      | 01-178-0626,<br>112-7161,<br>3224-11,<br>400274                                                                                                                                                                                                                                                                                | Bolt - Hex HD 3/8-16 x 2-1/2 GR5 | 6       |                |
| 34      | <b>R327-24</b>      | 327-24                                                                                                                                                                                                                                                                                                                         | Bolt - Hex HD 5/8-11 x 6         | 2       |                |
| 36      | <b>R74-5950</b>     | 249-48,<br>74-5950                                                                                                                                                                                                                                                                                                             | Latch - Swell                    | 10      |                |
| 37      | <b>R100-5660-03</b> | 100-5660-03                                                                                                                                                                                                                                                                                                                    | Cover - Center Front             | 1       |                |
| 38      | <b>R100-5663-03</b> | 100-5663-03                                                                                                                                                                                                                                                                                                                    | Cover - LH Front                 | 1       |                |
| 40      | <b>R340-2</b>       | 340-2,<br>60-1920                                                                                                                                                                                                                                                                                                              | Hydraulic Fitting - Striaght     | 2       |                |

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Rotary Mower - Model 30609  
Front Deck Lift Arms



| Item No | R&R Part No.       | OEM Part No.                                                                                              | Description                    | Qty Req | Order Quantity |
|---------|--------------------|-----------------------------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 42      | <b>R3234-42</b>    | 3234-42                                                                                                   | Bolt - 3/8-16 x 1 Hx HD Fl     | 3       |                |
| 44      | <b>R3296-25</b>    | 30-3380,<br>32127-21,<br>32127-31,<br>3290-160,<br>3290-33,<br>3296-13,<br>3296-25,<br>3296-45,<br>329645 | Locknut - 1/2-13 Heavy ESNA    | 4       |                |
| 45      | <b>R3256-26</b>    | 01-166-0540,<br>01-166-0820,<br>17-2530,<br>24-13-BD,<br>30-8570,<br>3256-26,<br>356206,<br>48-9390       | Washer - 1/2 in                | 8       |                |
| 46      | <b>R120-8878</b>   | 120-8878                                                                                                  | Lift Arm Assy - RH Center Deck | 1       |                |
| 47      | <b>R120-8879</b>   | 120-8879                                                                                                  | Lift Arm Assy - LH Center Deck | 1       |                |
| 48      | <b>R21-3001</b>    | 21-3001-03                                                                                                | Nut- Jam 1-16 LH               | 2       |                |
| 49      | <b>R86-8101-01</b> | 21-0161,<br>86-8101,<br>86-8101-01,<br>86-8101-03                                                         | Ball Joint                     | 2       |                |
| 50      | <b>R302-40</b>     | 302-13,<br>302-40                                                                                         | Fitting - Grease               | 2       |                |
| 51      | <b>R93-4583-01</b> | 93-4583,<br>93-4583-01                                                                                    | Mount - Ball Joint             | 2       |                |
| 52      | <b>R32136-2</b>    | 22-18-BJLD,<br>32136-2,<br>3221-5                                                                         | Nut - Slotted Hex HD           | 2       |                |
| 53      | <b>R3272-12</b>    | 01-151-0090,<br>28-19-D,<br>3272-12                                                                       | Pin - Cotter 1/8 x 1-1/4       | 2       |                |

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Rotary Mower - Model 30609  
Front Deck Lift Arms



| Item No | R&R Part No.     | OEM Part No.                                                                                                                                   | Description                       | Qty Req | Order Quantity |
|---------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 54      | <b>R114-8417</b> | 114-8417                                                                                                                                       | Locknut - 7/16-14 Nylon Hx Fl     | 4       |                |
| 55      | <b>R87-7480</b>  | 87-7480                                                                                                                                        | Washer                            | 8       |                |
| 56      | <b>R3290-467</b> | 3290-467                                                                                                                                       | Pin-Hair                          | 2       |                |
| 57      | <b>R283-55</b>   | 283-55                                                                                                                                         | Clevis Pin - 1/2 x 3              | 2       |                |
| 58      | <b>R324-19</b>   | 01-150-1000,<br>01-178-0728,<br>324-19                                                                                                         | Bolt - Hex HD 7/16-14 x 3 1/2 GR8 | 4       |                |
| 59      | <b>R95-6231</b>  | 95-6231                                                                                                                                        | Chain - HOC                       | 2       |                |
| 60      | <b>R104-0108</b> | 104-0108                                                                                                                                       | U-Bolt                            | 2       |                |
| 61      | <b>R443118</b>   | 01-188-0813,<br>22-15-AJD,<br>3217-9                                                                                                           | Nut - 1/2-13 Zinc                 | 4       |                |
| 62      | <b>R100-3020</b> | 100-3020                                                                                                                                       | Pin Assy                          | 2       |                |
| 63      | <b>R120-8802</b> | 120-8802                                                                                                                                       | Hydraulic Cylinder                | 2       |                |
| 64      | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78                                                                                                                 | O-Ring                            | 6       |                |
| 65      | <b>R302-5</b>    | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease                  | 4       |                |
| 66      | <b>R322-17</b>   | 322-17                                                                                                                                         | Bolt                              | 1       |                |

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Rotary Mower - Model 30609  
Front Deck Lift Arms



| Item No                                     | R&R Part No.        | OEM Part No.                       | Description                          | Qty Req | Order Quantity |
|---------------------------------------------|---------------------|------------------------------------|--------------------------------------|---------|----------------|
| 67                                          | <b>R237-42</b>      | 237-42,<br>31-4160                 | O-Ring                               | 5       |                |
| 68                                          | <b>R104-0746-03</b> | 104-0746-03                        | Bracket - Manifold                   | 1       |                |
| 69                                          | <b>R105-3249</b>    | 104-7512,<br>105-3249              | Damper                               | 1       |                |
| 70                                          | <b>R237-65</b>      | 237-65,<br>237.65                  | O-Ring                               | 2       |                |
| 71                                          | <b>R237-81</b>      | 237-81,<br>237.81,<br>327-81       | O-Ring                               | 3       |                |
| 72                                          | <b>R460050</b>      | 01-151-0060,<br>3272-23,<br>460050 | Pin - Cotter 3/16 x 1-1/4            | 4       |                |
| 73                                          | <b>R340-94</b>      | 340-94                             | Adapter                              | 1       |                |
| 74                                          | <b>R100-8091</b>    | 100-8091                           | Castor Arm Assy - RH                 | 1       |                |
| <i>Tech Note: Ser# 313000001-313999999:</i> |                     |                                    |                                      |         |                |
| 74                                          | <b>R127-3720</b>    | 127-3720                           | Castor Arm Assy - RH                 | 1       |                |
| <i>Tech Note: Ser# 314000001-315999999:</i> |                     |                                    |                                      |         |                |
| 74                                          | <b>R132-6176</b>    | 132-6176                           | Caster Arm Assy - RH                 | 1       |                |
| <i>Tech Note: Ser# 400000000-408899999:</i> |                     |                                    |                                      |         |                |
| 75                                          | <b>R100-8092</b>    | 100-8092                           | Castor Arm Assy - LH - Incl Bushings | 1       |                |
| <i>Tech Note: Ser# 313000001-313999999:</i> |                     |                                    |                                      |         |                |
| 75                                          | <b>R127-3730</b>    | 127-3730                           | Castor Arm Assy - LH - Incl Bushings | 1       |                |
| <i>Tech Note: Ser# 314000001-315999999:</i> |                     |                                    |                                      |         |                |
| 75                                          | <b>R132-6169</b>    | 132-6169                           | Caster Arm Assy - LH                 | 1       |                |
| <i>Tech Note: Ser# 400000000-408899999:</i> |                     |                                    |                                      |         |                |

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*Rotary Mower - Model 30609*  
*Front Deck Lift Arms*



| Item No | R&R Part No. | OEM Part No.                                                                                                    | Description                  | Qty Req | Order Quantity |
|---------|--------------|-----------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 76      | R104-0015    | 104-0015,<br>104-8339                                                                                           | Bushing - Flanged            | 4       |                |
| 77      | R400408      | 01-150-0090,<br>01-178-0812,<br>20-87-AD,<br>20-87-AGD,<br>20-87-AGF,<br>3226-2,<br>325-6,<br>513376,<br>513378 | Bolt - Hex HD 1/2-13 x 1-1/2 | 2       |                |
| 78      | R105-7456    | 100-5559,<br>105-7456                                                                                           | Pin - Pivot                  | 2       |                |
| 79      | R68-0090     | 68-0090                                                                                                         | Screw - Adjusting            | 2       |                |

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