



# Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03506 & 03509  
Rollers



## R & R Front Rollers



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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Front Rollers

|   |          |  |                                   |   |  |
|---|----------|--|-----------------------------------|---|--|
| 1 | R1504030 |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|----------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |          |         |                                       |   |  |
|---|----------|---------|---------------------------------------|---|--|
| 2 | R75-1520 | 75-1520 | Roller - Grooved Machined Solid Steel | 1 |  |
|---|----------|---------|---------------------------------------|---|--|

*Detail Description: Machined from solid steel this heavy weight roller uses greasable "water-pump" style bearings. :*

|   |          |         |                               |   |  |
|---|----------|---------|-------------------------------|---|--|
| 3 | R82-6680 | 82-6680 | Roller - Smooth Tubular Steel | 1 |  |
|---|----------|---------|-------------------------------|---|--|

|   |          |  |                                    |   |  |
|---|----------|--|------------------------------------|---|--|
| 4 | R1503900 |  | Roller - Grooved UHMW Polyethylene | 1 |  |
|---|----------|--|------------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris:*

## R&R Rear Rollers

|   |          |                     |                               |   |  |
|---|----------|---------------------|-------------------------------|---|--|
| 5 | R75-1850 | 75-1850,<br>85-7220 | Roller - Smooth Tubular Steel | 1 |  |
|---|----------|---------------------|-------------------------------|---|--|

*Detail Description: Constructed with tubular steel and greasable "water-pump" style bearings.:*

|   |         |  |                               |   |  |
|---|---------|--|-------------------------------|---|--|
| 6 | R150695 |  | Roller - Smooth Tubular Steel | 1 |  |
|---|---------|--|-------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |         |  |                                   |   |  |
|---|---------|--|-----------------------------------|---|--|
| 7 | R150410 |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|---------|--|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |          |  |                                   |   |  |
|---|----------|--|-----------------------------------|---|--|
| 8 | R1503952 |  | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|----------|--|-----------------------------------|---|--|

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.*

|   |                |  |                                    |   |  |
|---|----------------|--|------------------------------------|---|--|
| 9 | <b>R150411</b> |  | Roller - Grooved UHMW Polyethylene | 1 |  |
|---|----------------|--|------------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.*

## Overhaul Kits

|    |                |  |                            |   |  |
|----|----------------|--|----------------------------|---|--|
| 20 | <b>R101395</b> |  | Overhaul Kit - UHMW Roller | 1 |  |
|----|----------------|--|----------------------------|---|--|

*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

|    |                |  |                                 |   |  |
|----|----------------|--|---------------------------------|---|--|
| 21 | <b>R101399</b> |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|----------------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |                |  |                       |   |  |
|----|----------------|--|-----------------------|---|--|
| 22 | <b>R100136</b> |  | Overhaul Kit - Roller | 1 |  |
|----|----------------|--|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:*

## Other Parts Available

|    |                 |         |                  |   |  |
|----|-----------------|---------|------------------|---|--|
| 30 | <b>R75-1290</b> | 75-1290 | Bearing - Roller | 2 |  |
|----|-----------------|---------|------------------|---|--|

|    |                 |         |                            |   |  |
|----|-----------------|---------|----------------------------|---|--|
| 31 | <b>R83-5400</b> | 83-5400 | Scraper Kit - Front Roller | 1 |  |
|----|-----------------|---------|----------------------------|---|--|

*Detail Description: Includes 10 ea: R3230-1 Bolt, R3256-23 Washer, R3296-29 Locknut; 5 ea: R82-6830 Scraper Bar, R83-6930 RH Bracket, R83-6940 LH Bracket, R83-6950 RH Bracket, R83-6980 LH Bracket:*

|    |                 |                        |                              |   |  |
|----|-----------------|------------------------|------------------------------|---|--|
| 32 | <b>R82-6830</b> | 82-6830,<br>82-6830-01 | Bar - Scraper Grooved Roller | 1 |  |
|----|-----------------|------------------------|------------------------------|---|--|

|    |                 |         |                      |   |  |
|----|-----------------|---------|----------------------|---|--|
| 33 | <b>R83-6940</b> | 83-6940 | Bracket - Scraper LH | 1 |  |
|----|-----------------|---------|----------------------|---|--|

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| Item No | R&R Part No.    | OEM Part No.                                                                                                                                 | Description                   | Qty Req | Order Quantity |
|---------|-----------------|----------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 34      | <b>R83-6980</b> | 83-6980                                                                                                                                      | Bracket - Scraper LH          | 1       |                |
| 35      | <b>R3230-1</b>  | 01-173-0506,<br>3230-1,<br>3230-20,<br>900037P                                                                                               | Bolt - Carriage 5/16-18 x 3/4 | 10      |                |
| 36      | <b>R453009</b>  | 01-166-0400,<br>24-10-BD,<br>24-9-AD,<br>32-9650,<br>3256-2,<br>3256-23,<br>3256-3,<br>3256-67,<br>3290-217,<br>3556-3,<br>4-2390,<br>7-0152 | Washer - Flat 5/16 SAE        | 10      |                |
| 36      | <b>R310266</b>  | 3256-23,<br>3256-3,<br>3556-3                                                                                                                | Washer - Flat 5/16 USS        | 10      |                |
| 37      | <b>R3296-29</b> | 1-804256,<br>3290-357,<br>3296-29,<br>915662P                                                                                                | Locknut - 5/16-18 ESNA        | 10      |                |
| 38      | <b>R83-6950</b> | 83-6950                                                                                                                                      | Bracket - Scraper RH          | 1       |                |
| 39      | <b>R83-6930</b> | 83-6930                                                                                                                                      | Bracket - Scraper RH          | 1       |                |
| 40      | <b>R150698</b>  |                                                                                                                                              | Shaft - Fits HD Rear Roller   | 1       |                |
| 41      | <b>R61-0380</b> | 61-0380                                                                                                                                      | Roller End - Cap Solid        | 2       |                |
| 42      | <b>R253-152</b> | 253-116,<br>253-152                                                                                                                          | Seal - Inner Roller           | 2       |                |

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|-----------------------------------------------------------------------------------------|--------------|-----------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 43                                                                                      | R254-79      | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing                 | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |              |                                                                                         |                               |         |                |
| 44                                                                                      | R254-78      | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813 | Tapered Bearing Cone          | 2       |                |
| 45                                                                                      | R253-117     | 253-117,<br>253-165                                                                     | Seal - Outer Triple Lip       | 2       |                |
| 46                                                                                      | R150674      |                                                                                         | Sleeve - Wear 3/4 Plated      | 2       |                |
| 47                                                                                      | R3296-15     | 116-7306,<br>32118-5,<br>32127-23,<br>32127-47,<br>3296-15                              | Locknut - 3/4-16 Nylon Jam    | 2       |                |
| 48                                                                                      | R1851        | 107-1997                                                                                | Fitting - Grease - Flush      | 2       |                |
| 48                                                                                      | RB-6783      |                                                                                         | Adapter - Needle Nose         | 1       |                |
| 49                                                                                      | R21-8430     | 21-8430                                                                                 | Bearing - Roller              | 2       |                |
| 49                                                                                      | R85-9970     | 85-9970                                                                                 | Bearing                       | 2       |                |
| 50                                                                                      | R150347T     |                                                                                         | Seal - Nonstick Lip           | 2       |                |
| 51                                                                                      | R150334A     |                                                                                         | Washer - Thrust SAE660 Bronze | 2       |                |
| 52                                                                                      | R150333      |                                                                                         | Washer - Flat Keyed Outer SS  | 2       |                |
| 54                                                                                      | R1503470     |                                                                                         | Seal - Inner Wiper            | 2       |                |

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|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 55      | R1503230     |                                                                                                                                                | Washer - Thrust Outer Keyed   | 2       |                |
| 56      | R1503471     |                                                                                                                                                | Washer - Thrust SAE660 Bronze | 2       |                |
| 57      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease              | 2       |                |
| 58      | R500534      | 1-633585                                                                                                                                       | Bearing - with Cup            | 2       |                |

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

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