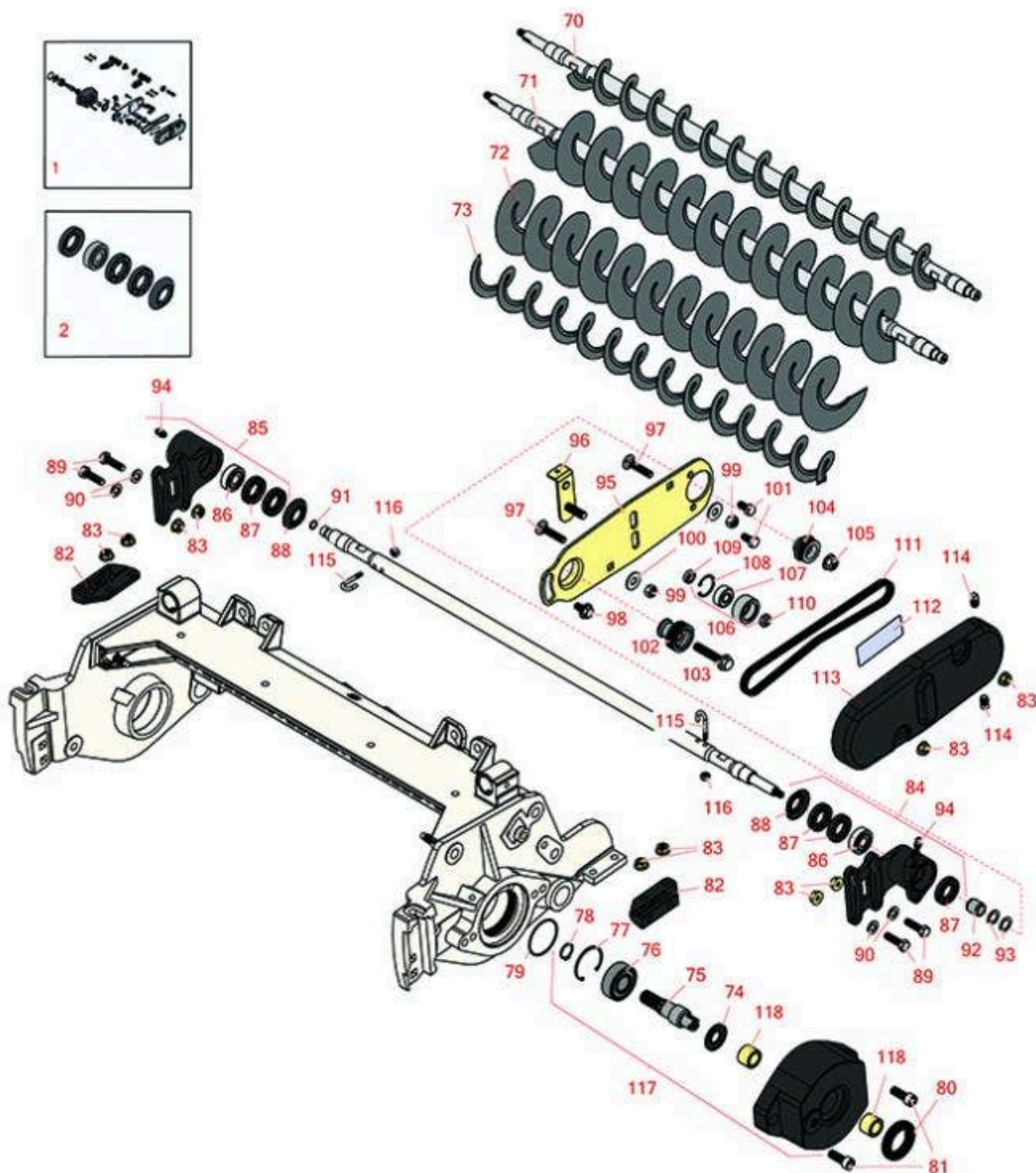




Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Rear Roller Brush - Model 03683



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Replaces Toro Reelmaster 5510-D Parts

DPA Cutting Unit - Models 03681 & 03682

Rear Roller Brush - Model 03683



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Complete Roller Brush Kits

1	R150907	03683	Brush Kit - Rear Roller - Less Brush	1	
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Tech Note: R150915 or R150916 must also be added:

Overhaul Kits

2	R110-4086	110-4086	Kit - Bearing	1	
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Detail Description: Includes 1 ea: R95-0707 Bearing, R108-4172 Seal; & 3 ea: R106-8530 Seal:

Other Parts Available

70	R150915	108-4190	Shaft Assy - Rear Roller Brush - 2 in Keyed	1	
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Tech Note: (2007 & Prior):

71	R150916		Shaft Assy - Rear Roller Brush 3.5 in - Keyed	1	
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Tech Note: (2007 & Prior):

72	R110-1740	110-1740	Brush-Roller (High HOC) 3.5 in OD	1	
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73	R108-4193	108-4193	Brush - Roller - 2 OD	1	
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74	R107-7795	107-7795	Seal - Oil	1	
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75	R108-4234	108-4234	Shaft - Drive	1	
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76	R93-2559	93-2559	Bearing	1	
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77	R32120-62	32120-62	Ring - Retaining	1	
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78	R458013	30-0580, 32120-72, 458013, 93-2525, 936125	Ring - Retaining	1	
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79	R112-6967	112-6967	O-Ring	1	
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80	R240-7	240-7	Grommet - Rubber - 2 in OD	1	
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DPA Cutting Unit - Models 03681 & 03682

Rear Roller Brush - Model 03683



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
81	R3274-7	3247-7, 3274-7	Bolt - Soc HD Cap 3/8-16 x 1	2	
82	R108-4480	108-4480	Bracket - Rear Roller Brush	2	
83	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	10	
84	R108-4495	108-4495	Bearing Housing Assy - Driven	1	
85	R108-4496	108-4496	Bearing Housing Assy - Non Driven	1	
86	R95-0707	95-0707	Bearing - Self Aligning	2	
87	R106-8530	106-8530	Seal - Oil	5	
88	R108-4172	108-4172	Seal - Excluder	2	
89	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	4	
90	R94-6936	94-6936, 94-9236	Washer - Hardened - 5/16 SAE	4	
91	R237-22	107-8844, 237-22, 237-78	O-Ring	1	
92	R108-4491	108-4491, 127-7139	Spacer - Hardened	1	
93	R112-6957	112-6957	Washer - Hardened	2	

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DPA Cutting Unit - Models 03681 & 03682

Rear Roller Brush - Model 03683



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
94	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
95	R108-4205	108-4205	Plate Assy - Rear Roller Brush	1	
96	R108-4478	108-4478	Plate - Idler	1	
97	R112-6950	112-6950, 3230-27	Bolt - Carriage 5/16-18 x 1-1/2	2	
98	R27-0411	27-0411	Bolt - Shoulder	1	
99	R3296-47	3296-47	Locknut - 5/16-18 Jam Nyloc	2	
100	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	2	
101	R322-2	322-2, 513338P	Bolt - Hex HD 5/16-18 x 5/8	2	
102	R110-1742	110-1742	Pulley - Driver	1	

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DPA Cutting Unit - Models 03681 & 03682

Rear Roller Brush - Model 03683



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
103	R66-9302	3234-20, 66-9302	Screw - HHF, Whiz	1	
104	R110-1743	110-1743	Pulley - Driven - Keyed	1	
105	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	1	
106	R110-1745	110-1745	Bearing Assy - Idler	1	
107	R110-1701	110-1701	Bearing	1	
108	R32151-60	32151-60	Ring - Snap	1	
109	R93-3658	93-3658	Spacer - Hardened	1	
110	R3296-59	3296-59	Locknut - 3/8-16 Nylon Jam	1	
111	R110-1747	110-1747	Belt - Rear Brush - 7 in	1	
112	R110-1734	110-1734	Decal-Belt Tension	1	
113	R112-6952	112-6952	Cover - Belt	1	
114	R285-17	285-10, 285-17	Plug - 1/8 NPT	2	
115	R105-9632	105-9632	Bolt - J	2	
116	R3296-2	32127-10, 3296-2, 9157404	Nut - #10 Lock	2	
117	R108-4201	108-4201	Bearing Housing Assy	1	
118	R108-4477	108-4477	Spacer	1	

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