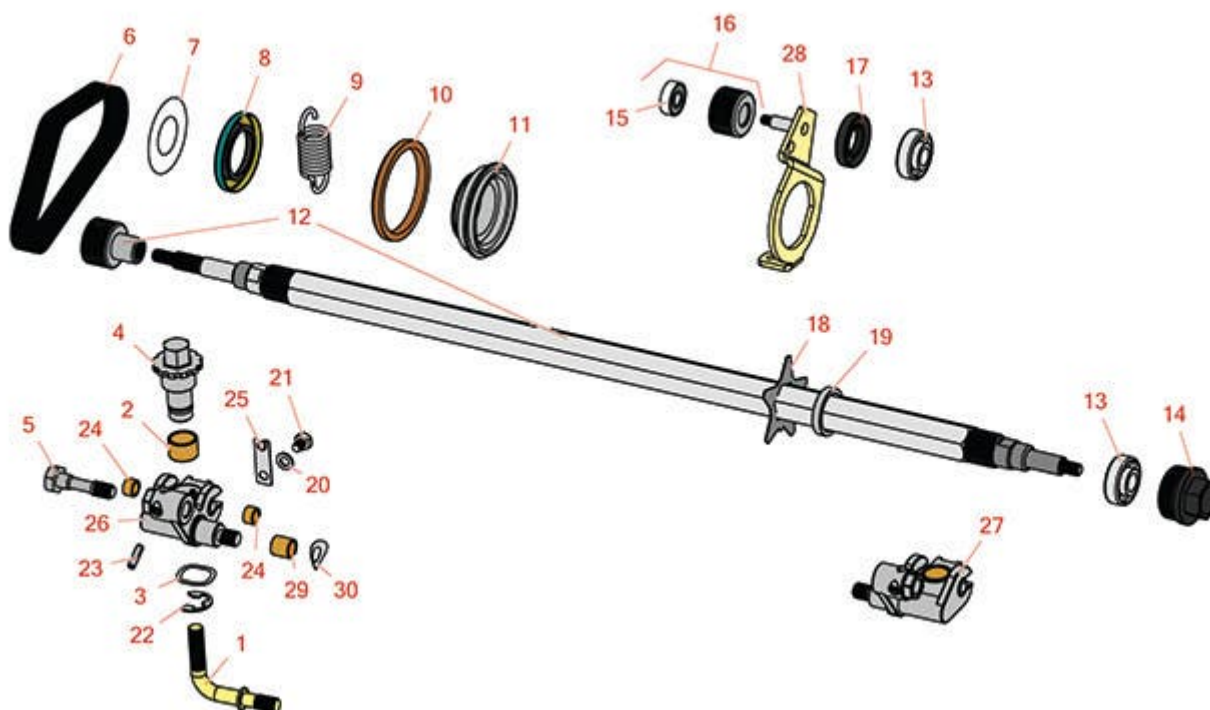


## Replaces Toro Greensmaster Flex 21 Parts

*DPA Cutting Unit - Model 04200 (Serial 240001001 & up)*  
*Groomer - Model 04204*





# Replaces Toro Greensmaster Flex 21 Parts

*DPA Cutting Unit - Model 04200 (Serial 240001001 & up)  
Groomer - Model 04204*



| Item No | R&R Part No.     | OEM Part No.          | Description                   | Qty Req | Order Quantity |
|---------|------------------|-----------------------|-------------------------------|---------|----------------|
| 1       | <b>R106-8491</b> | 106-8491              | Rod-Lift, Groomer             | 2       |                |
| 2       | <b>R256-42</b>   | 256-42                | Bushing                       | 2       |                |
| 3       | <b>R107-8107</b> | 106-8490,<br>107-8107 | Washer - Wave                 | 2       |                |
| 4       | <b>R106-8482</b> | 106-8482              | Adjuster-Groomer              | 2       |                |
| 5       | <b>R106-8528</b> | 106-8528              | Screw - Lock                  | 2       |                |
| 6       | <b>R104-4705</b> | 104-4705,<br>120-2763 | Belt - Groomer                | 1       |                |
| 7       | <b>R106-8521</b> | 106-8521              | Decal-Warning                 | 1       |                |
| 8       | <b>R107-3233</b> | 107-3233              | Seal - Reel                   | 1       |                |
| 9       | <b>R110-1700</b> | 110-1700,<br>66-4460  | Spring-Extension              | 1       |                |
| 10      | <b>R106-8527</b> | 106-8527              | Bushing                       | 1       |                |
| 11      | <b>R106-8471</b> | 106-8471              | Hub-Pivot                     | 1       |                |
| 12      | <b>R112-9458</b> | 106-8508,<br>112-9458 | Shaft Assy w/Pulley - Groomer | 1       |                |
| 13      | <b>R107-8105</b> | 106-8520,<br>107-8105 | Bearing-Ball - Extended       | 4       |                |
| 14      | <b>R106-8529</b> | 106-8529              | Plug-Cap                      | 1       |                |
| 15      | <b>R251-259</b>  | 251-259,<br>251-307   | Bearing - Ball                | 4       |                |
| 16      | <b>R106-2630</b> | 106-2630              | Idler Bearing Assy            | 1       |                |
| 17      | <b>R106-8530</b> | 106-8530              | Seal - Oil                    | 2       |                |
| 18      | <b>R95-5719</b>  | 95-5719               | Blade - Groomer               | 41      |                |

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# Replaces Toro Greensmaster Flex 21 Parts

*DPA Cutting Unit - Model 04200 (Serial 240001001 & up)  
Groomer - Model 04204*



| Item No | R&R Part No.      | OEM Part No.                                 | Description                     | Qty Req | Order Quantity |
|---------|-------------------|----------------------------------------------|---------------------------------|---------|----------------|
| 19      | <b>R70-1350</b>   | 70-1350                                      | Spacer - 1/4 Fits Groomer Shaft | 84      |                |
| 20      | <b>R24M7139</b>   | 24M7139,<br>3256-16,<br>33093-00,<br>43-5930 | Washer - Flat 6mm               | 2       |                |
| 20      | <b>R43-5930</b>   | 01-176-0030,<br>43-5930                      | Washer - Lock M6                | 2       |                |
| 21      | <b>R33113-008</b> | 33113-008                                    | Bolt - Hex HD M6-1.0 x 8        | 2       |                |
| 22      | <b>R32120-19</b>  | 32120-19,<br>32120-81                        | E-Ring                          | 2       |                |
| 23      | <b>R104-9312</b>  | 104-9312                                     | Pin - Grooved                   | 2       |                |
| 24      | <b>R106-8489</b>  | 106-8489                                     | Bushing-Sleeve                  | 2       |                |
| 25      | <b>R104-4754</b>  | 104-4754                                     | Spring-Detent                   | 2       |                |
| 26      | <b>R106-8535</b>  | 106-8535                                     | RH Lift Arm Assy                | 1       |                |
| 27      | <b>R106-8536</b>  | 106-8536                                     | LH Lift Arm Assy                | 1       |                |
| 28      | <b>R106-8468</b>  | 106-8468                                     | RH Idler Assy                   | 1       |                |
| 29      | <b>R256-2</b>     | 256-2                                        | Bushing - Idler Pulley          | 2       |                |
| 30      | <b>R3290-301</b>  | 3290-301                                     | Washer - Spring Wave            | 2       |                |

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